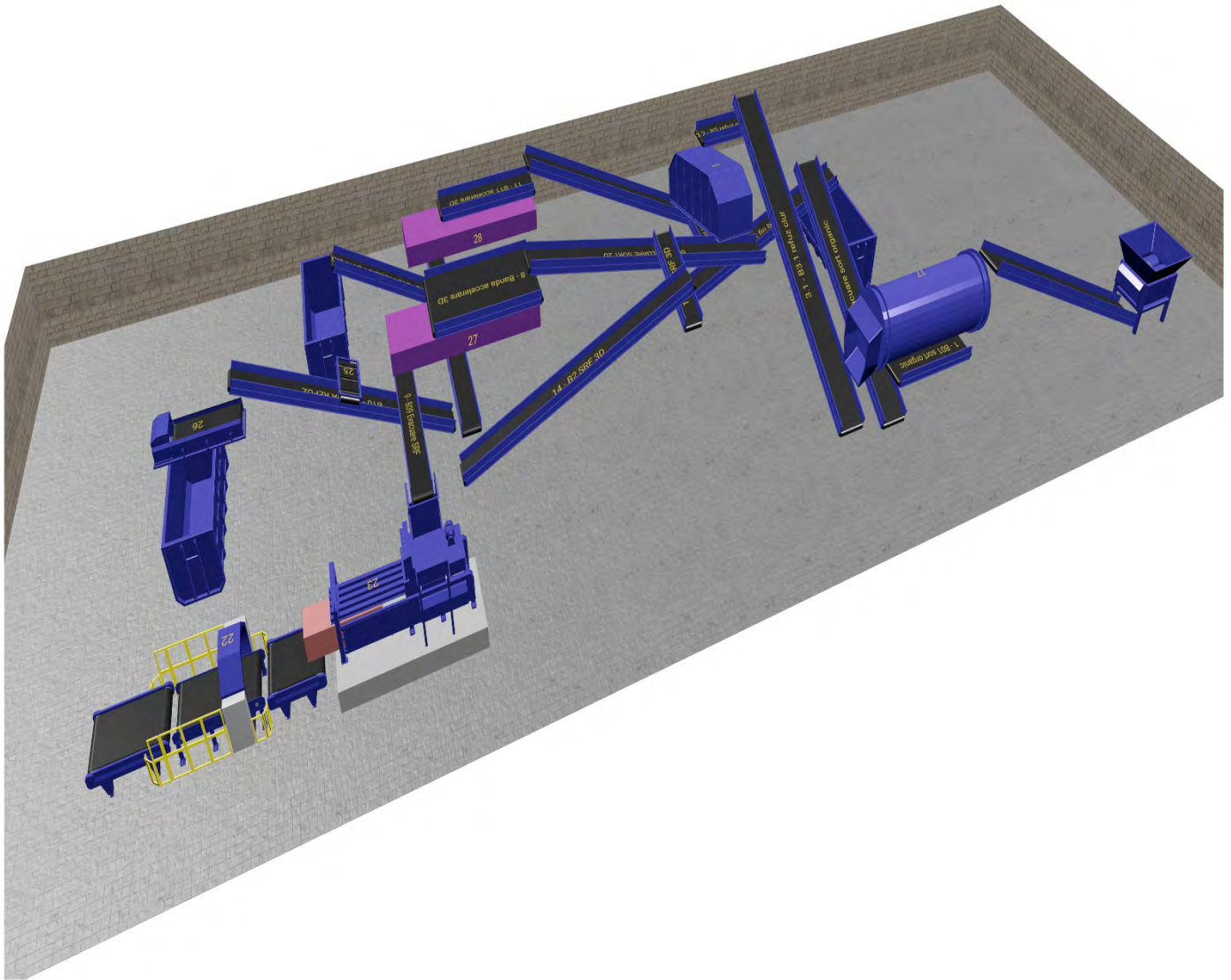


MANUAL ELECTRICITATE ȘI AUTOMATIZĂRI STAȚIE DE TRATARE MECANICĂ TMB-ROEȘTI, JUDEȚUL VÂLCEA

1. Vedere de ansamblu a stației de Tratate Mecano-Biologică:



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2. Tabloul electric de comandă

Panoul electric de automatizare este dotat pe partea frontala cu semnalizare stare prezenta tensiune de la rețea, cu un selector stare AUTOMAT-O-MANUAL, butoane de comandă START-STOP, semnalizări stare funcționare motoare.

În regim MANUAL, semnalizări cu lampă roșie stare avarie pe fiecare echipament, butoane START-STOP comandă pornit-oprit a echipamentelor în cazul situației de service. În acest sens, operatorul va avea în timp real informațiile necesare și va fi avertizat prin semnale acustice și luminoase în caz de apariție a oricărui defect.

Pentru funcționarea stației de tratare mecanică, aceasta a fost prevăzută cu:

- Instalație de forță 0,4 kW.
- Instalație de automatizare măsura și control.

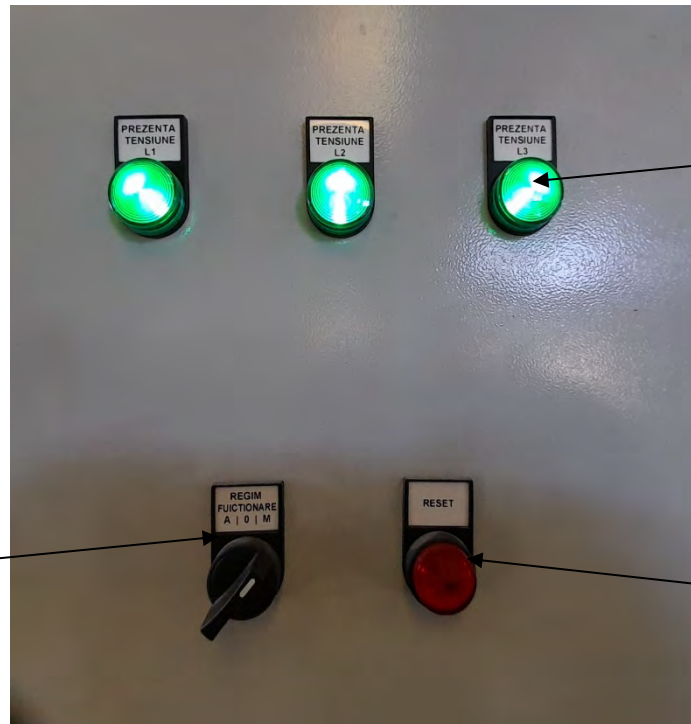
Tablouri individuale echipamente cf lista





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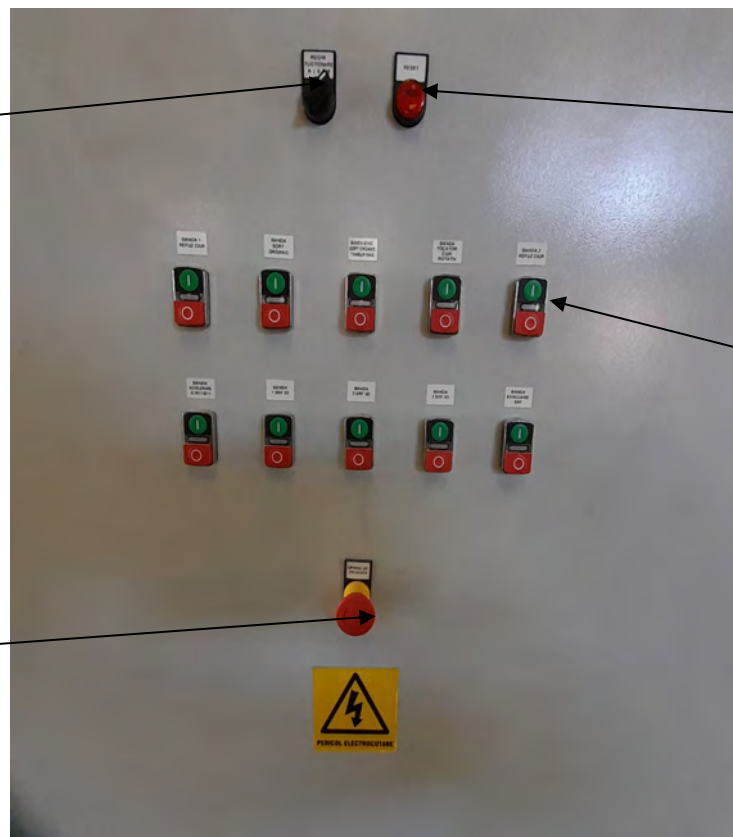
Panou frontal



Semnalizare prezenta tensiune

Selector functionare Automat | Oprire | Manual

Buton reset safety relay



Selector functionare Automat | O | Manual

Buton reset safety relay

Butoane Start/Funcționare motoare/Stop

Buton OPRIRE DE URGENȚĂ

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Datele energetice sunt următoarele:

Putere electrica instalata $P_i = 237 \text{ kw}$

Puterea maxim consumată în regim normal de funcționare: $P_c = 189 \text{ Kw}$

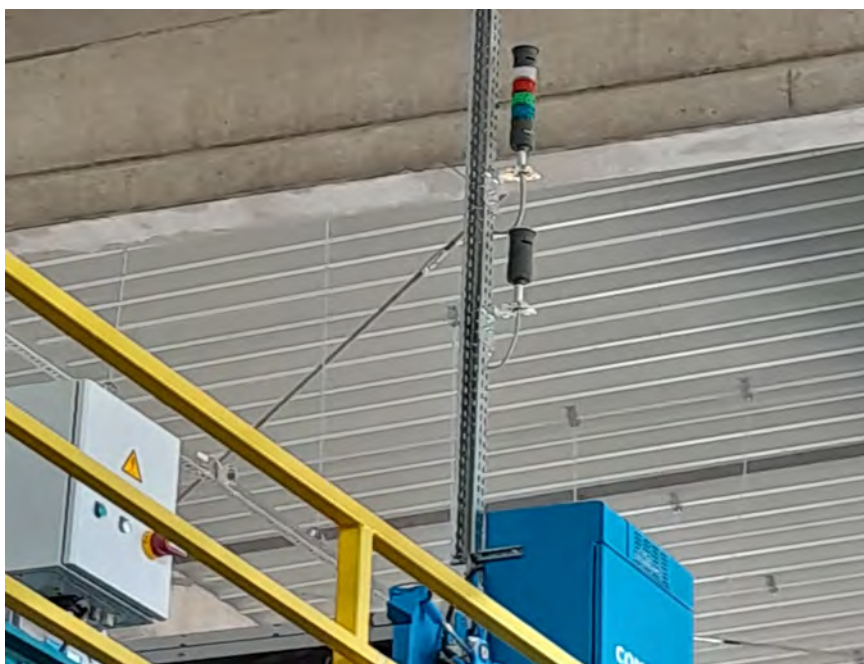
Tabloul, echipat cu circuite de forță și de comandă, conține aparatul electric de comutație, protecție, comandă, semnalizare pentru funcționarea consumatorilor în condiții de siguranță.

Toate circuitele de forță pentru motoare sunt prevăzute cu protecție la curent de scurtcircuit și cu protecție la curent de suprasarcină, realizate cu întreruptoare automate pentru protecția motoarelor.

Circuitul de safety este compus din butoanele de urgență amplasate pe linie, șufa de urgență din cabina de sortare, toate conectate la un releu model XPSAC5121-Emergency stop.

Aționarea motoarelor de la benzile transportoare se face cu ajutorul convertizoarelor de frecvență, ceea ce conferă posibilitate de a reduce curentul la pornire, și de a modifica viteza benzilor conform necesităților din site.

Semnificație culori turn



- Prezență tensiune
- Eroare în funcționare
- Funcționare
- Stop tehnologic



3. Tabloul electric de comanda-operare



Pentru operarea liniei se verifică vizual dacă semnalizările de prezență tensiune sunt aprinse, dacă nu, se comută întrerupătorul principal în poziția ON.

Toți consumatorii acționați prin intermediul convertizoarelor și contactoarelor sunt prevăzuți pe fața tabloului electric cu:

- Semnalizare de funcționare
- Semnalizare de oprire prin protecție
- Comandă manuală PORNIT – OPRIT

Comenzile pe automat se vor face prin intermediul automatului programabil și bineînțeles cu acționarea selectorului S1 destinat alegerii regimului de lucru: A-O-M.



Stop tehnologic:

-Albastru lumina

-Înlocuire container

Poz 0-Activare stop tehnologic

-După înlocuire container se pune selectorul pe poziția Poz 1.;

-Se repornește linia din camera de comandă SCADA.

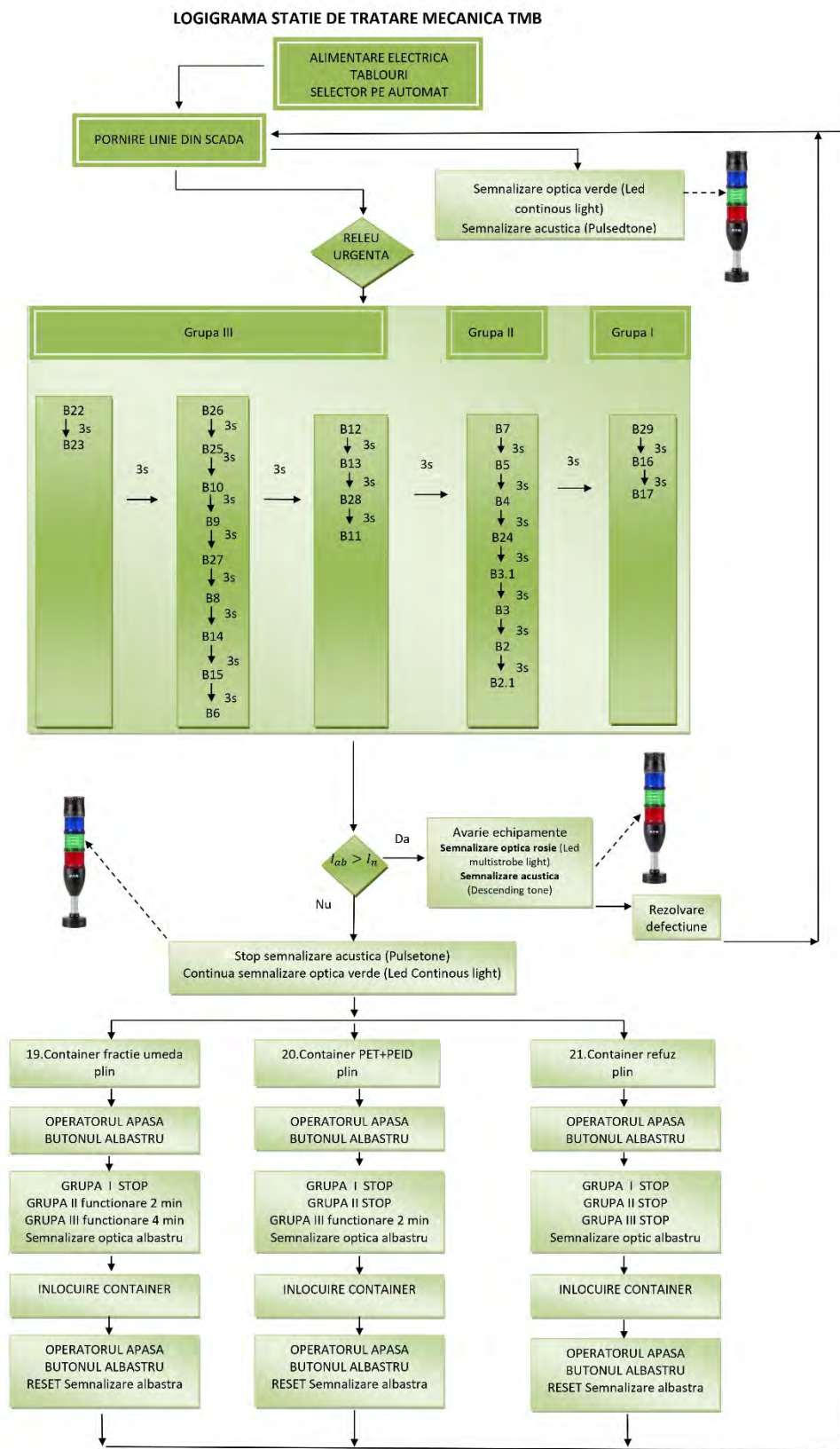
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4. DATE TEHNICE ECHIPAMENTE

LISTA ECHIPAMENTE TMB

Nr. Crt.	Denumire	Cod	Putere instalata (kW)	Mod de comanda
2,1	Banda sort organic	B2.1	3	C.F.
2	Banda evacuare sort organic,tambur magnetic	B02	4	CF
3	Banda 1 refuz ciur	B03	5,5	CF
3,1	Banda 2 refuz ciur	B03.1	3	CF
4	Banda 1 sort fin separator balistic	B04	3	Direct
5	Banda sort 2 fin balistic	B05	4	Direct
6	Banda preluare sort 2D	B06	4	CF
7	Banda preluare sort 3D	B07	5,5	CF
8	Banda accelerare 3D	B11	4	Direct
9	Banda evacuare SRF	B09	3	CF
10	Banda refuz	B10	4	CF
11	Banda accelerare 2D	B08	7,5	CF
12	Banda preluare PET+ PEID	B12	3	CF
13	Banda 1 SRF 3D	B13	4	Direct
14	Banda 2 SRF 3D	B14	4	Direct
15	Banda 3 SRF 3D	B15	3	Direct
16	Banda toculator - ciur rotativ	B16	5,5	CF
17	Ciur rotativ 2 fractii		8	CF
22	Dispozitiv infoliat		22	
23	Presa balotat		22	
24	Separator balistic		11	
25	Separator magnetic		2,2	Direct
26	Separator neferoase		8,5	
28	Separator optic S2_1200_3D		2,5	
27	Separator optic S1_2800_2D		4,9	
	Compresor Aerzen 270,6 m3/h		30	Y/D
29	Tocator Stationar		75	
TOTAL kW			237,6	

5. Logigrama



Descriere mod pornire

I. Pornire instalație

*Monitorizarea funcționării de tratare se face prin softul SCADA care se referă la un centru de comandă care monitorizează și controlează întregul spațiu de producție.

- permite monitorizarea de la distanță a funcționării instalației;
- urmărește avariile și evenimentele petrecute;
- stabilește parametrii de lucru pentru a produce productivitatea dorită;
- punere sub tensiune tablourile de comandă;



- se fac reglaje la aceste parametrii;
- se pune sub tensiune tabloul de comandă de benzi transportoare;
- la pornirea automată, turnul se semnalizează cu semnale acustice și luminoase;



- semnalizarea acustică va fi activă pe tot parcursul deschiderii;
- semnalul luminos va fi în permanență funcțional și va lumina culoarea verde cât timp funcționează instalația;
- pornirea întregii instalații se face conform schemei, începând cu grupa III până la grupa I, în timp de 69 de secunde;
- după pornirea tuturor, se poate face pornirea tocătorului de deșeurii;
- deșeurile urmează traseul stabilit prin fluxul tehnologic.

*Avaria

- semnalizare optică roșie în hală;
- semnalizare avarie în SCADA.
- poate fi avarie la un anumit echipament, blocaj, sau un operator poate sesiza un pericol și poate apăsa butonul de urgență;



- stația se oprește automat, se intervine pentru eliminarea avariei/ pericolului, se resetează și se repornește instalația în același mod descris mai sus.

*Înlocuirea containerelor pline

- sunt semnalizate cu lumina albastră;
- pe stâlpii unde sunt montate containerele sunt amplasate selectoare cu Poz 0 și Poz 1.;
- în acest caz se opresc grupele de utilaje care sunt implicate în flux;
- după ce se înlocuiește containerul plin cu unul gol,selectorul se comută în Poz 1 și se repornește instalația.



- *Oprirea instalației se face în sens invers pornirii, pornind de la grupa I spre grupa III., respectând același interval de timp.



SC Tehnimarket srl

Str. Arcadie Septilici Nr. 1C
600234 BACAU,
Phone -

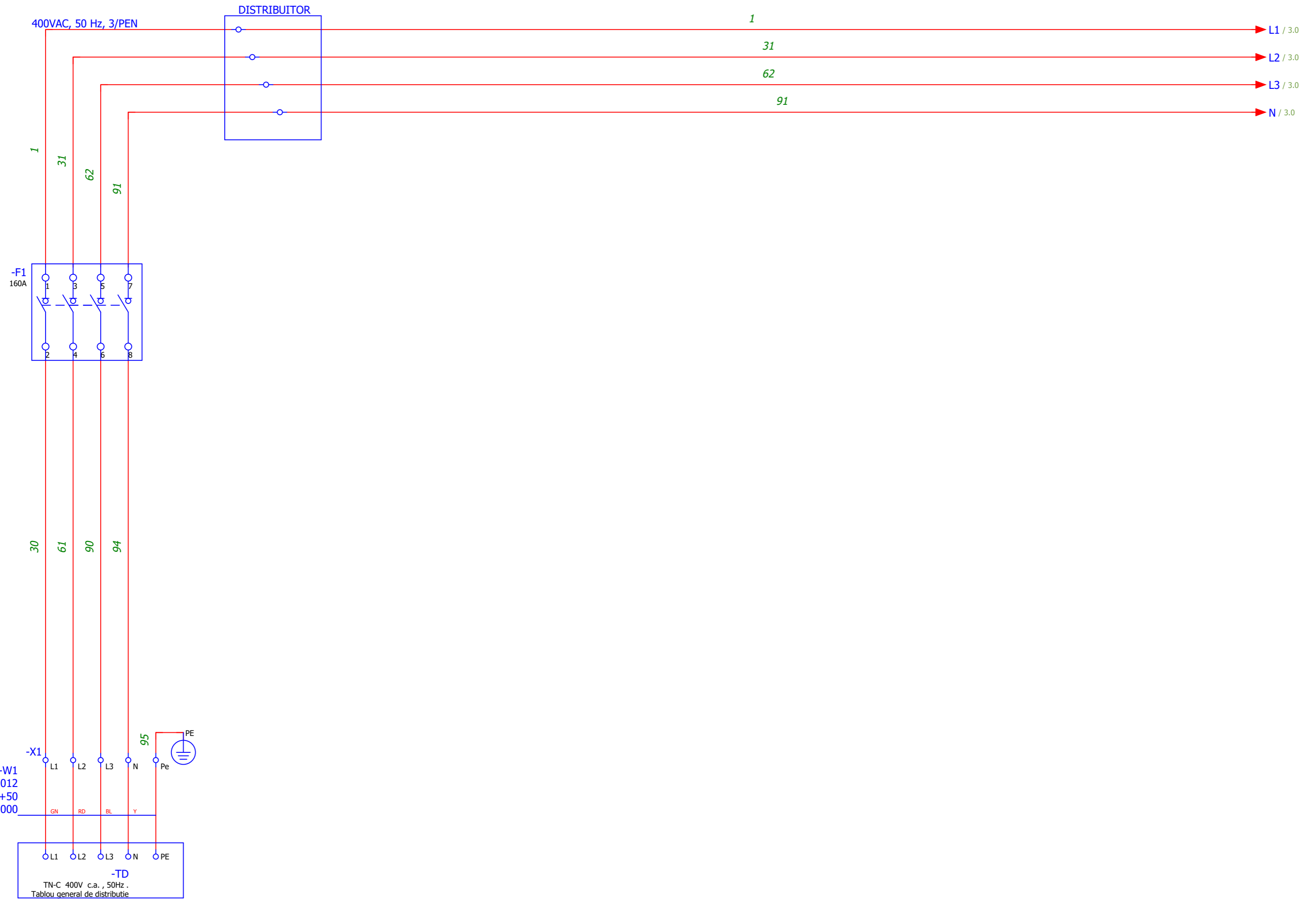
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Project description Statie tratare mecanica
Job number IEC_bas001
Commission EPLAN

Manufacturer (company) SC Tehnimarket srl

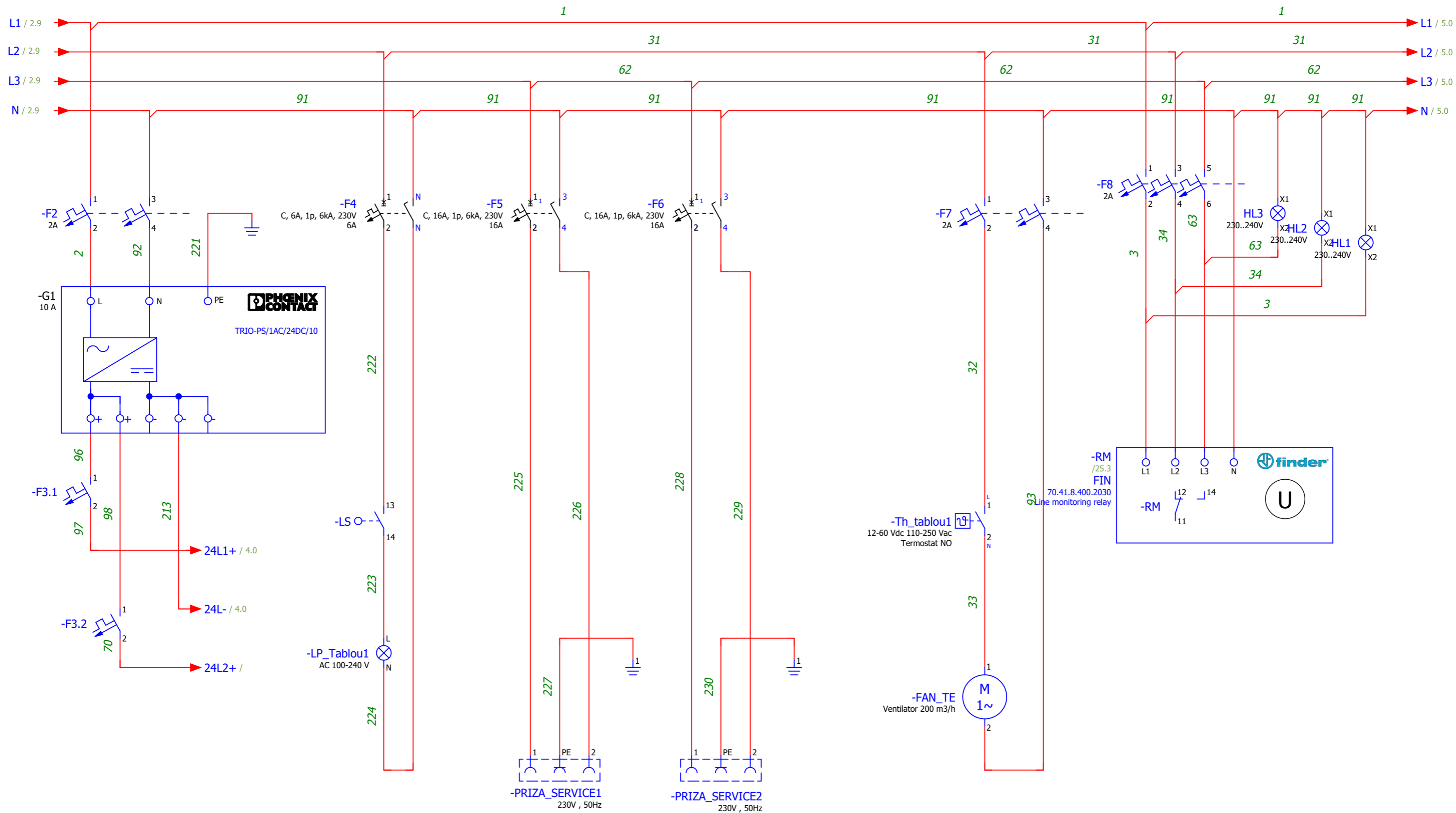
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Project name Statie sortare_ROIESTI_TMB
Make
Type
Place of installation
Responsible for project Murgulet Ioan
Part feature

Created on 24/01/2023
Edit date 19/06/2023 by (short name) Nelu
Number of pages 70

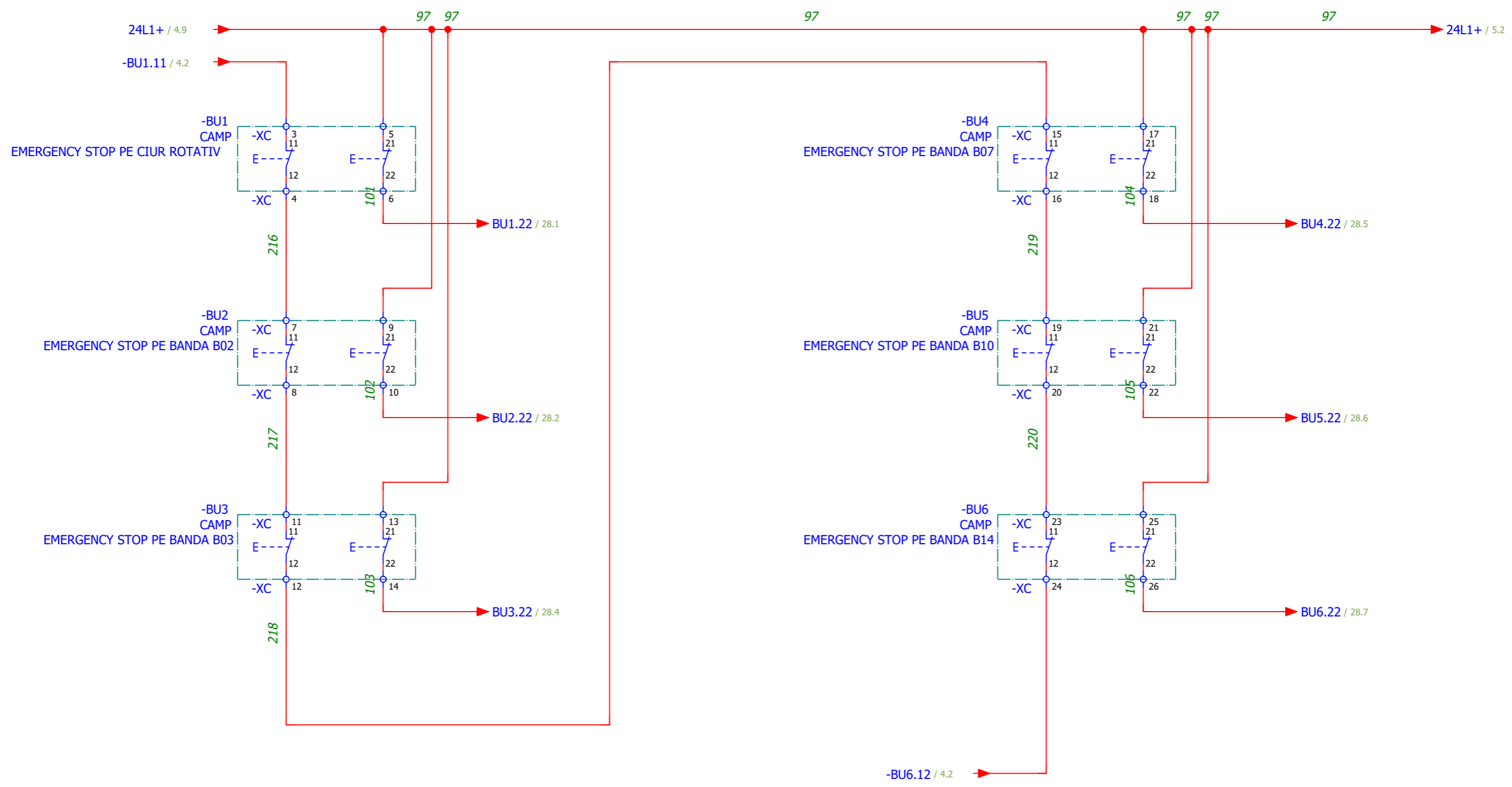
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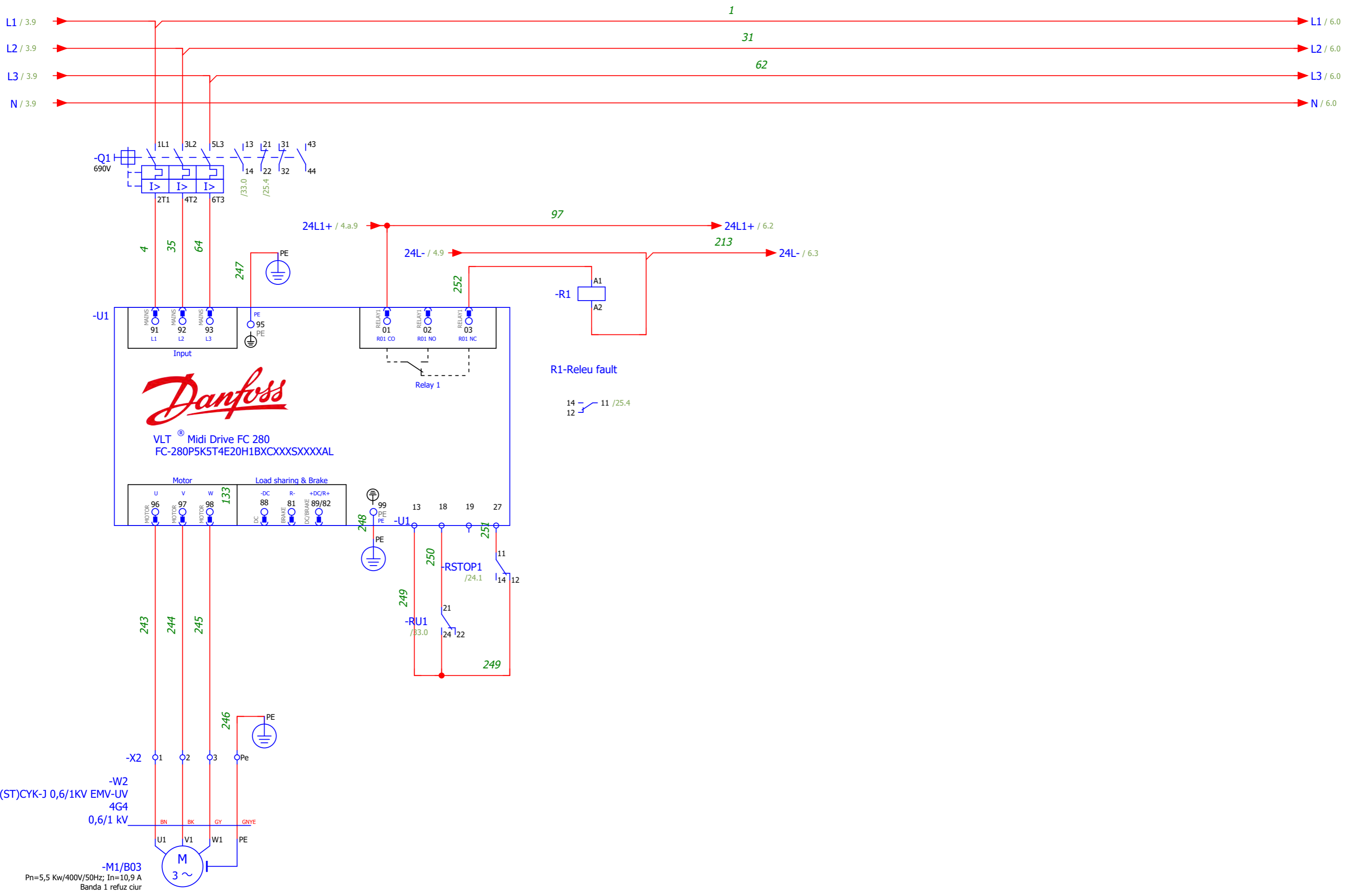
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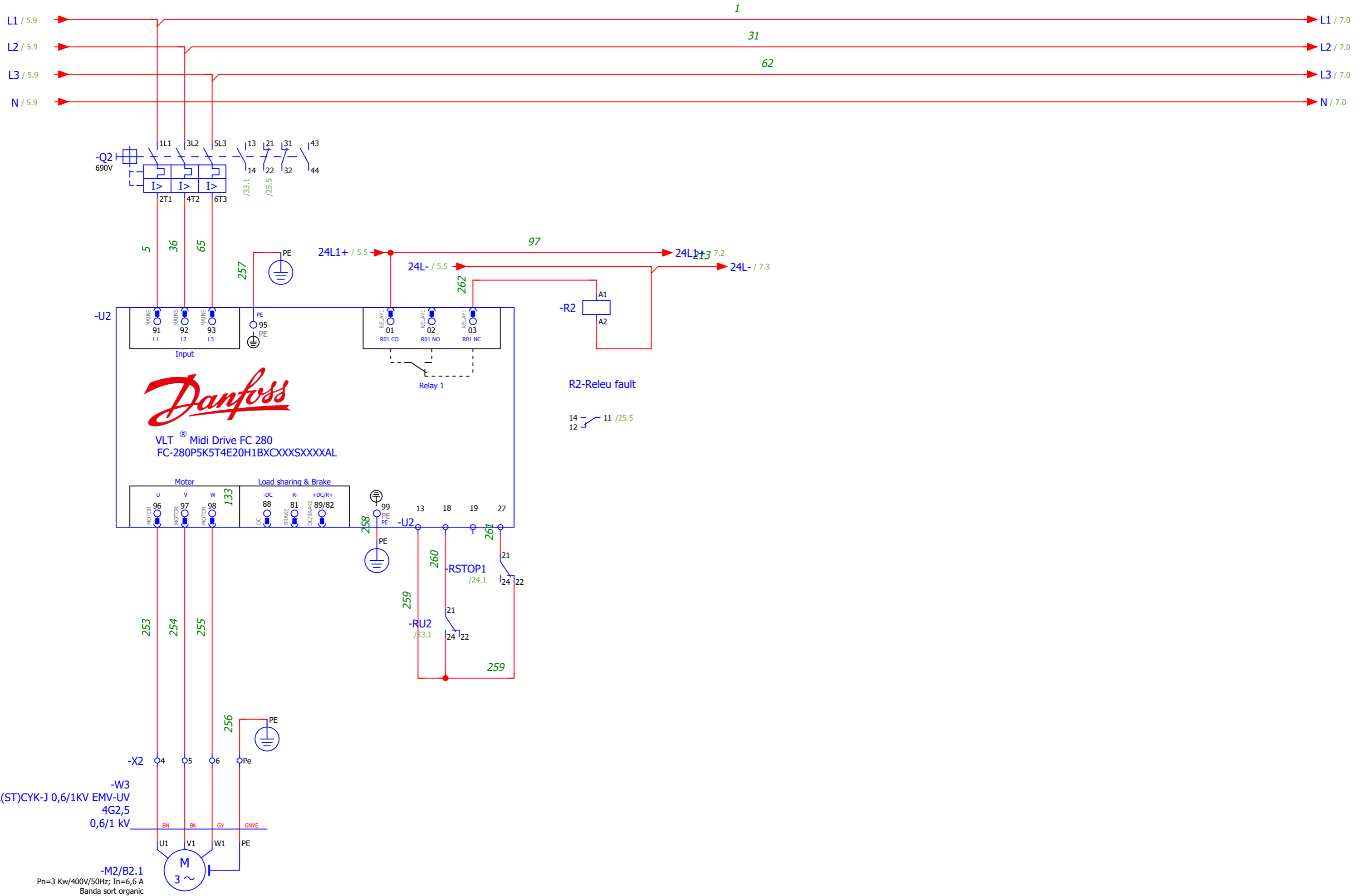
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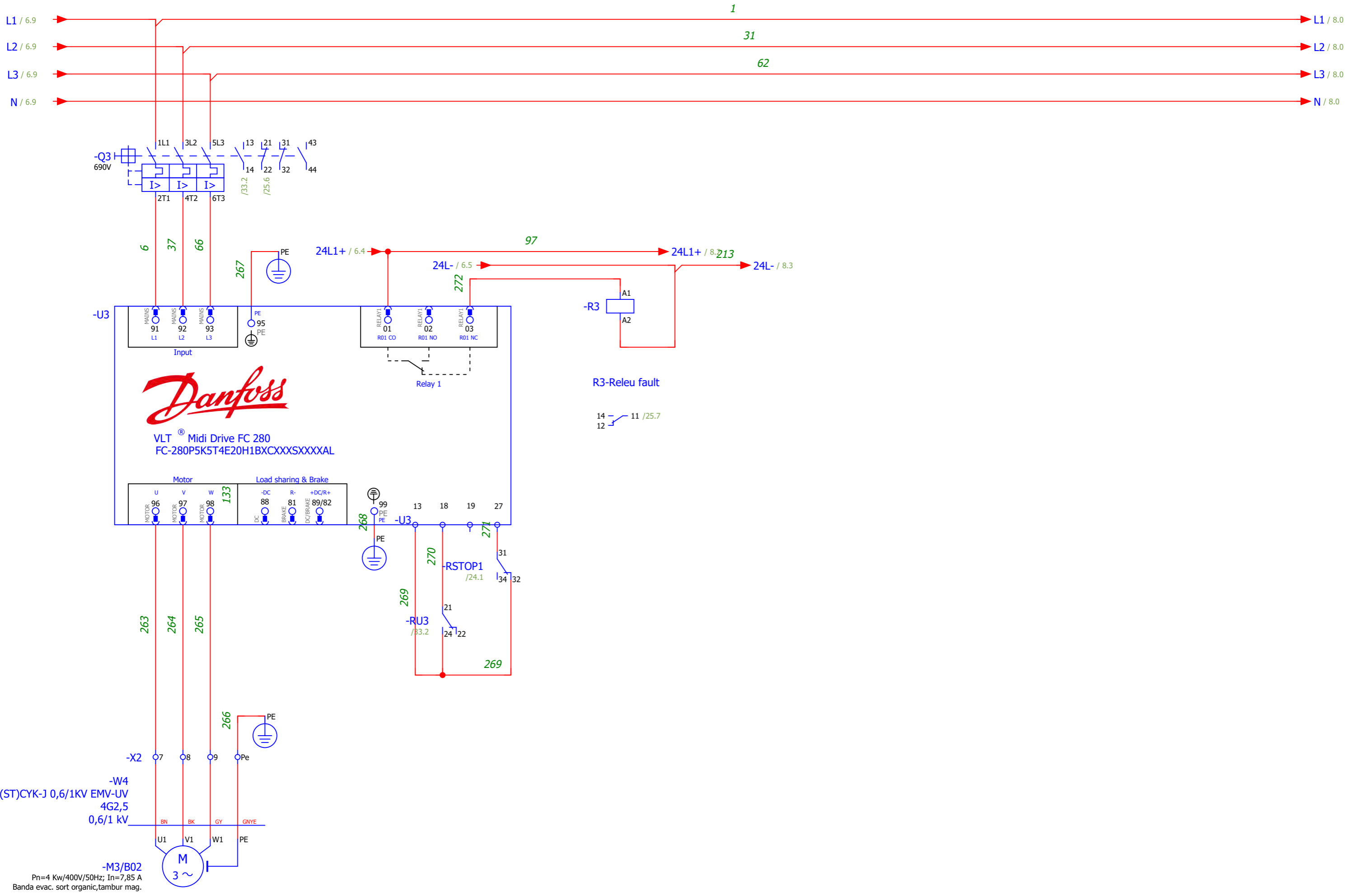
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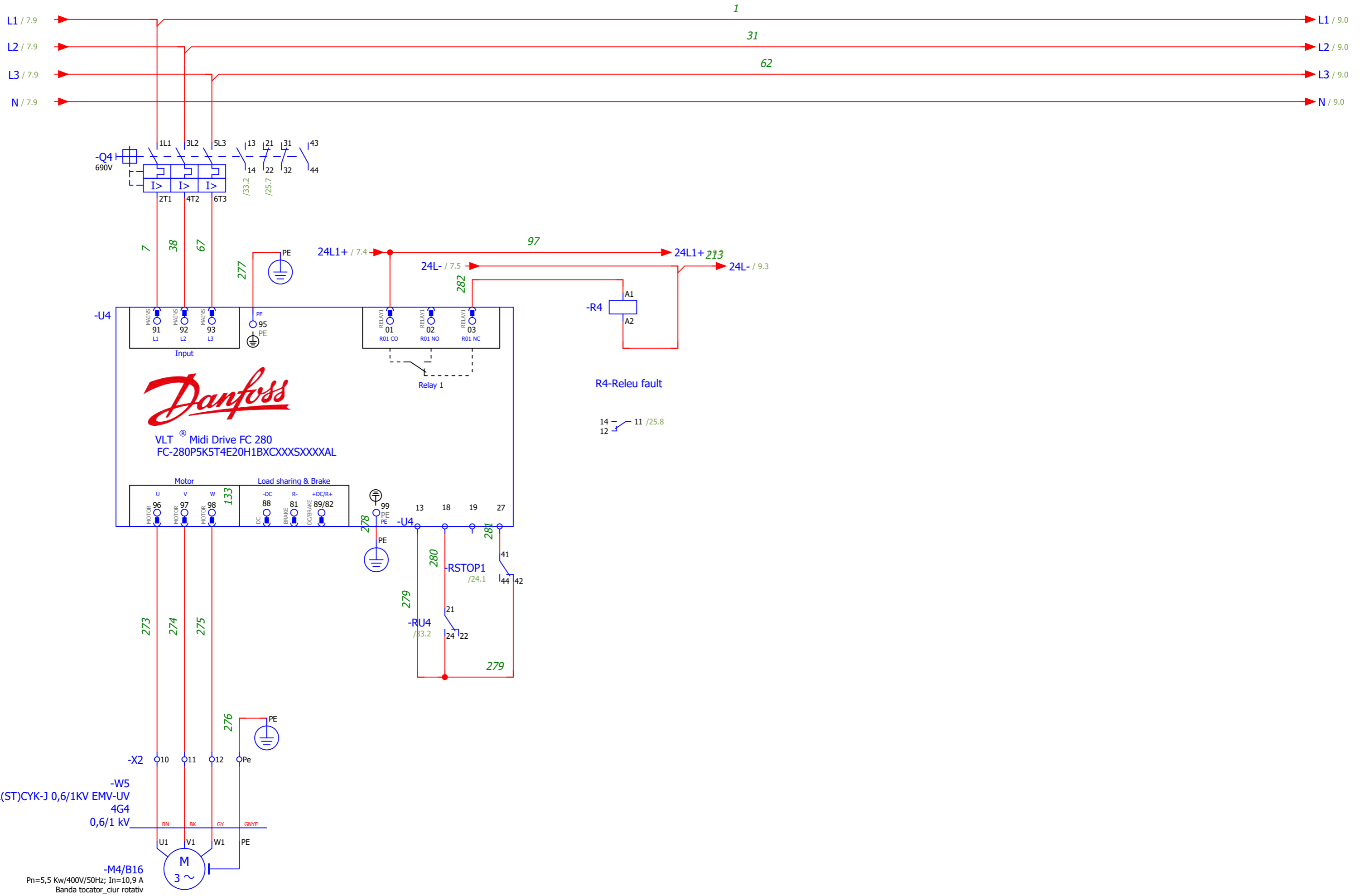
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5				Date 05/03/2023		EPLAN		SC Tehnimarket srl		M2		= CA1	
				Ed Nelu		Statie tratate mecanica						+ EAA	
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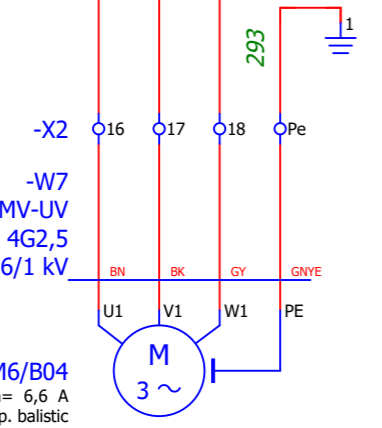
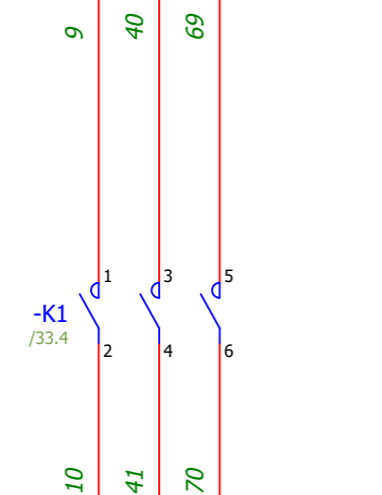
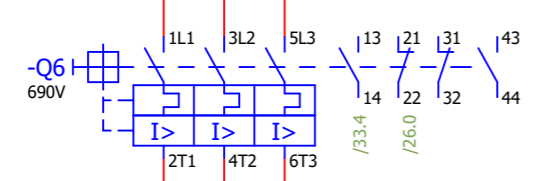
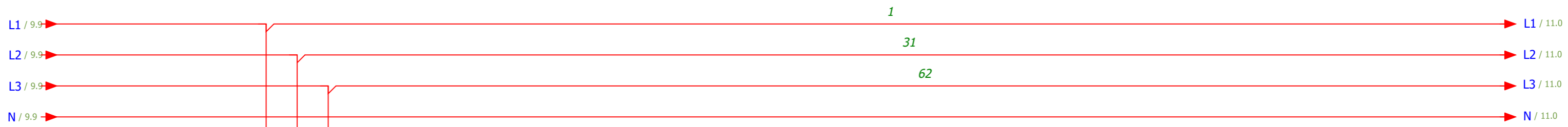


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Modification	Date	Name	Original			Page 8 / 70	



-W5
 2YSL(ST)CYK-J 0,6/1KV EMV-UV
 4G4
 0,6/1 kV

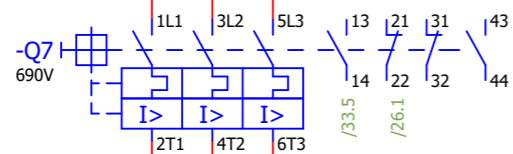
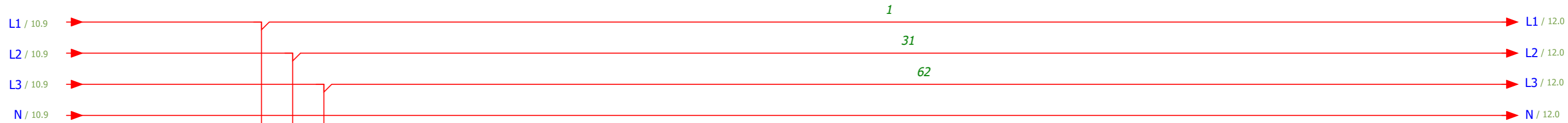
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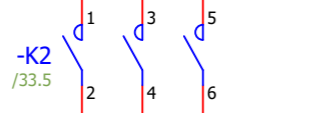
-W7
 2YSL(ST)CYK-J 0,6/1KV EMV-UV
 4G2,5
 0,6/1 kV

-M6/B04
 Pi=3 KW; 400V ; In= 6,6 A
 Banda 1 sort fin sep. balistic

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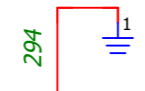
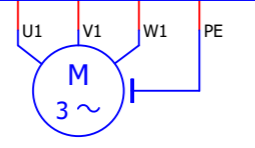


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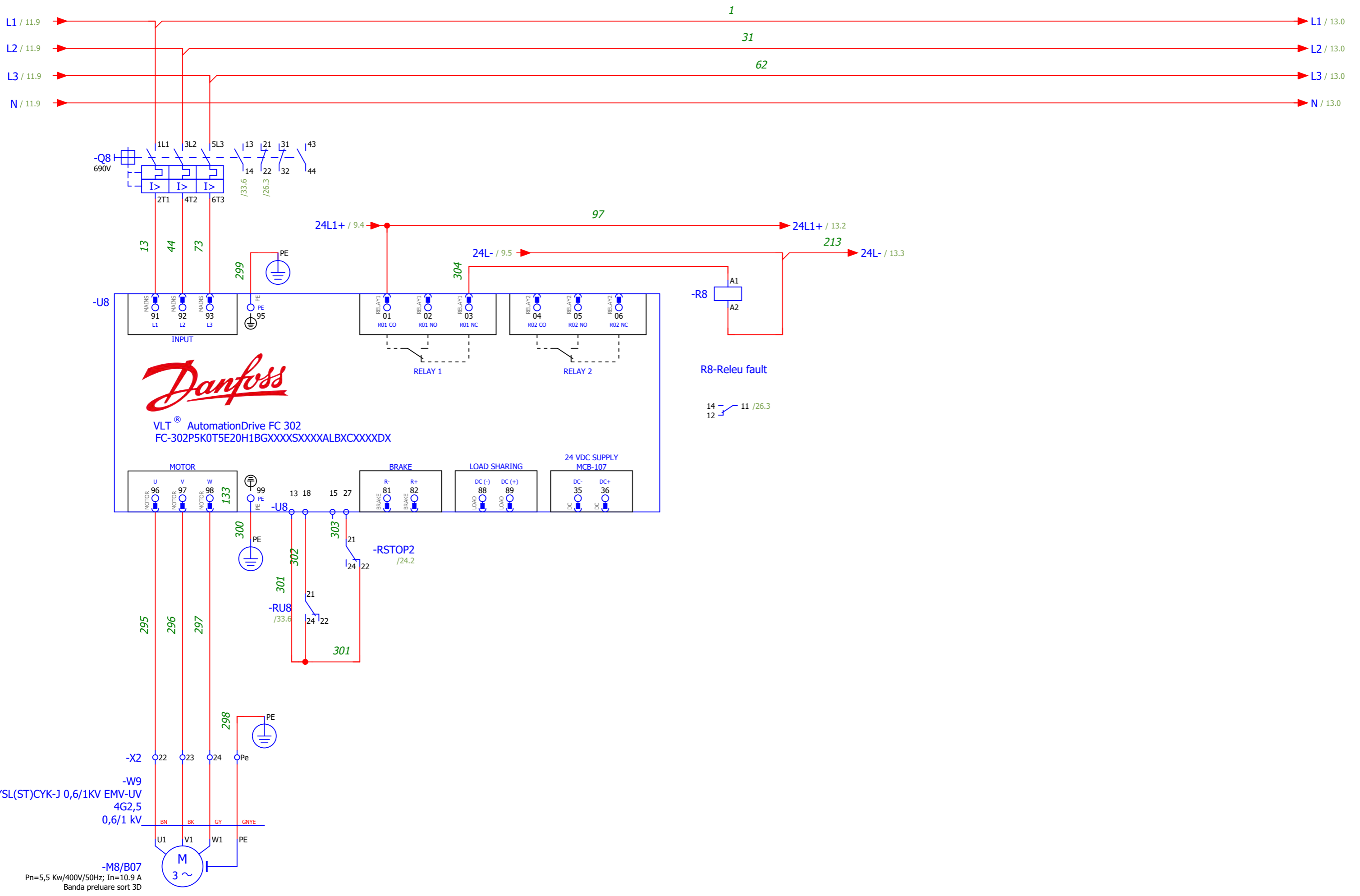


-W8
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4G2,5
0,6/1 kV

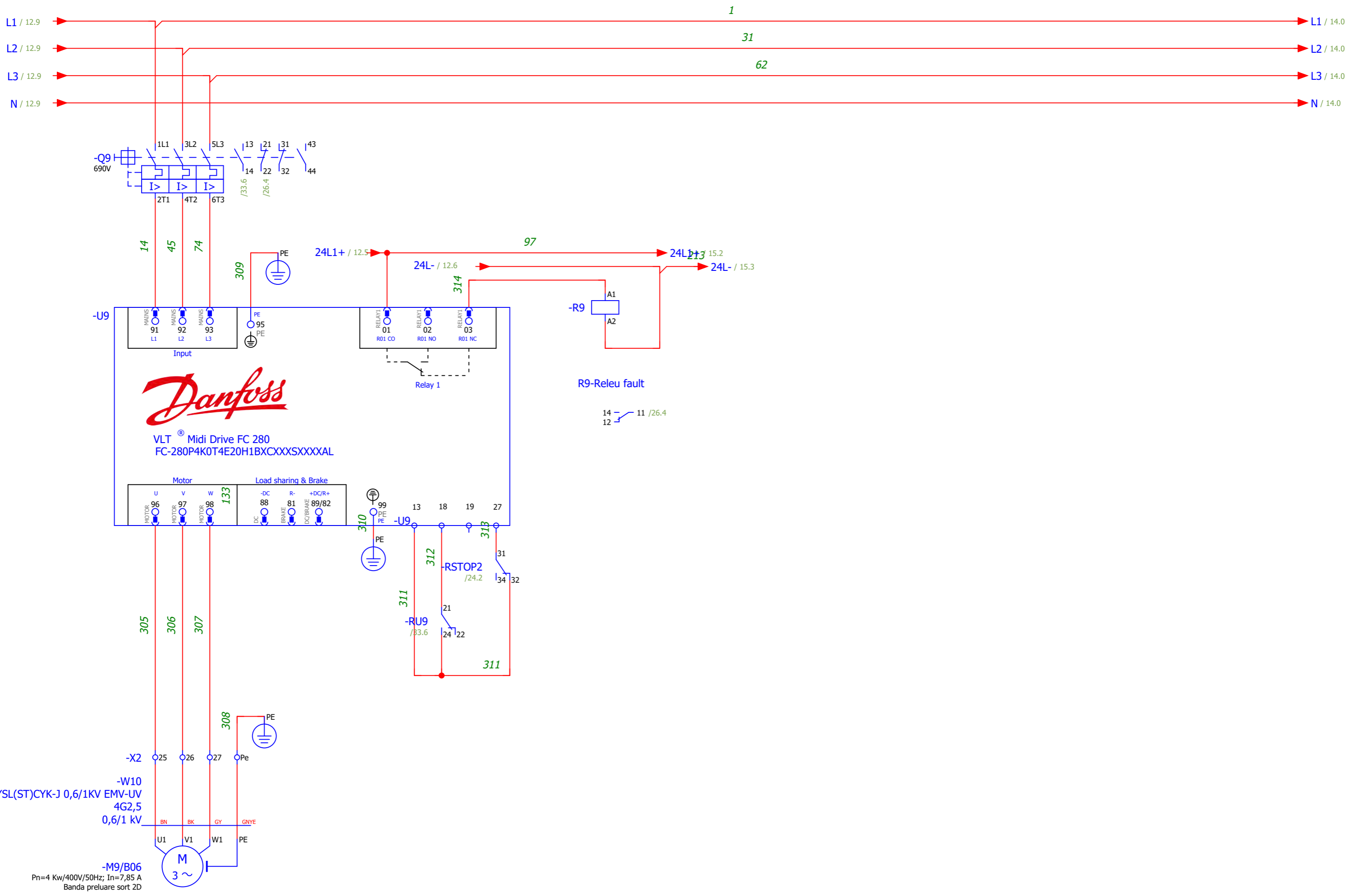
-M7/B05
Pi=4 KW; 400V ; In= 7,85 A
Banda sort 2 fin balistic



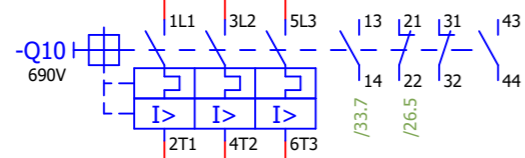
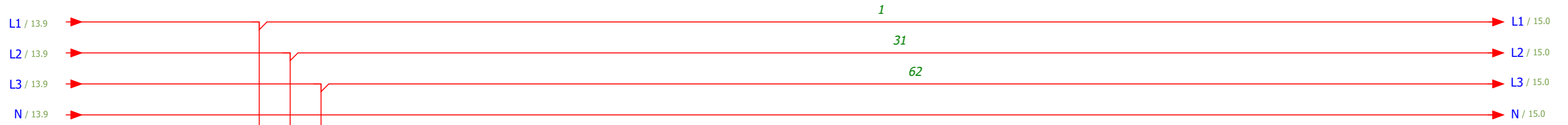
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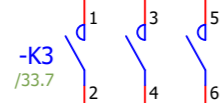
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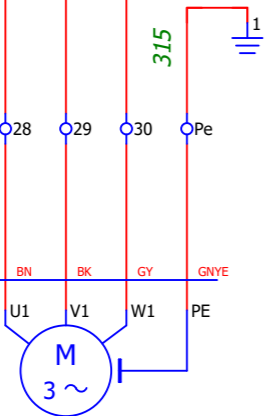


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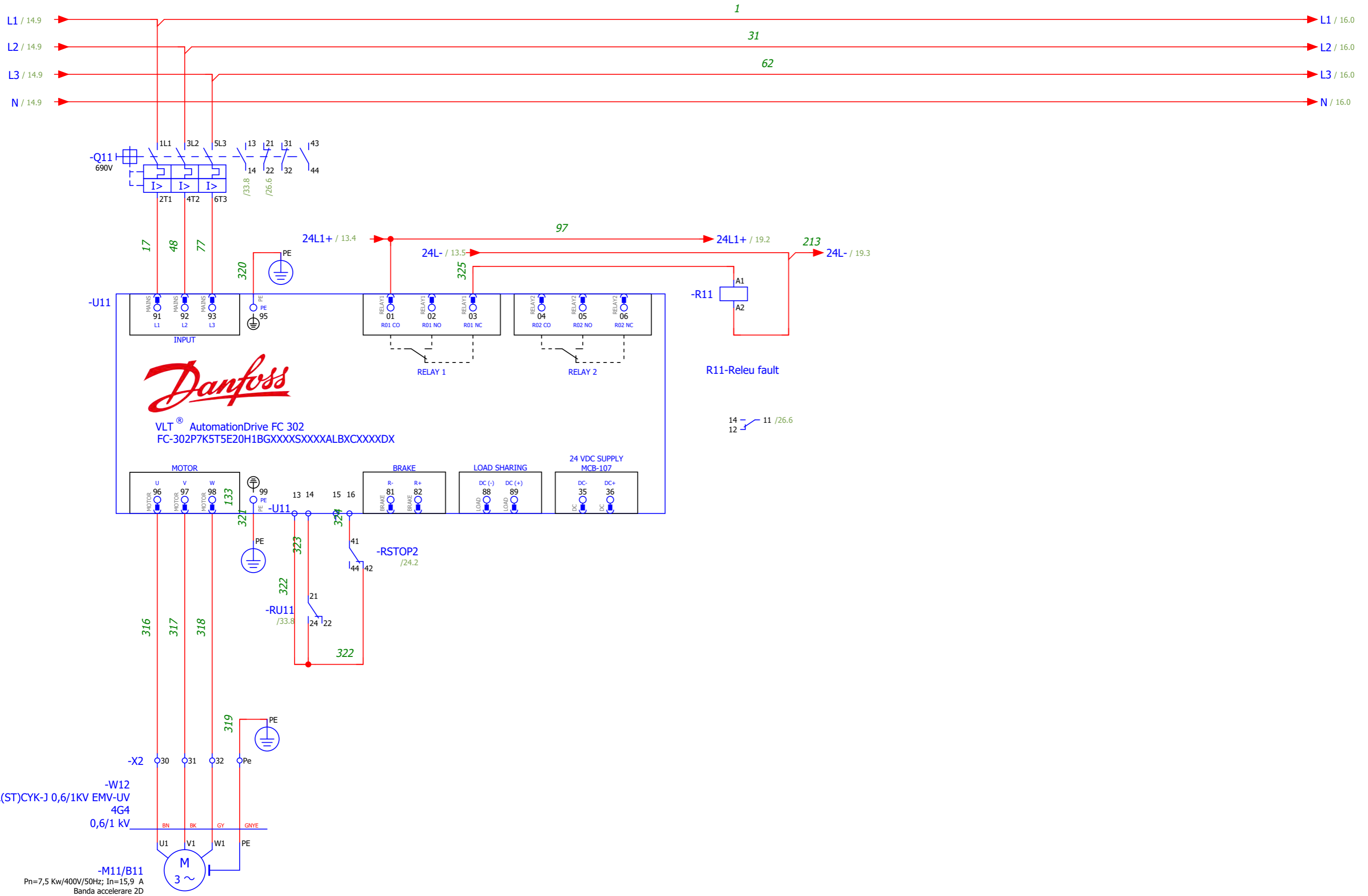


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2YSL(ST)CYK-J 0,6/1KV EMV-UV
4G2,5
0,6/1 kV

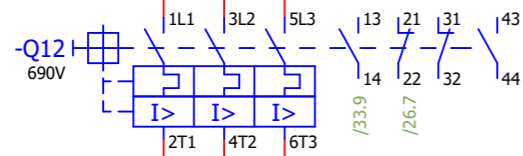
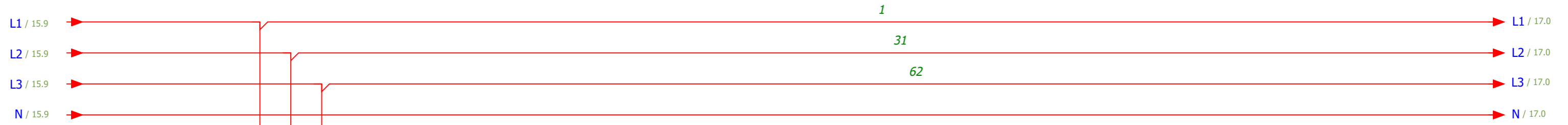
-M10/B08
Pi=4 KW; 400V ; In=7,85 A
Banda accelerare 2D



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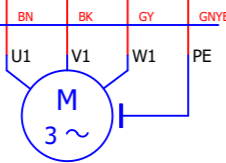
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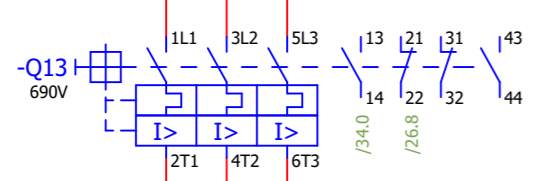
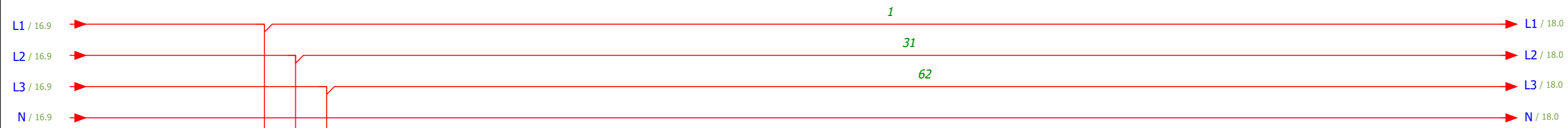


-W13
2YSL(ST)CYK-J 0,6/1KV EMV-UV
4G2,5
0,6/1 kV

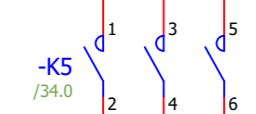
-M12/B13
Pi=4 KW; 400V ; In= 7,85 A
Banda 1 SRF 3D



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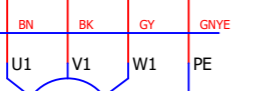
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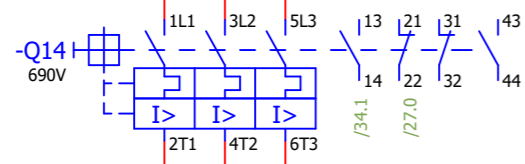
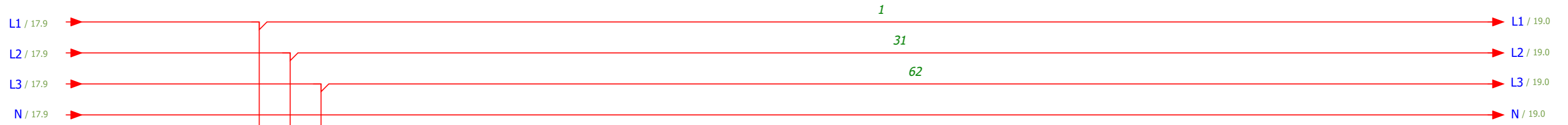


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 4G2,5
 0,6/1 kV



-M13/B14
 Pi=4 KW; 400V ; In= 7,85 A
 Banda 2 SRF 3D

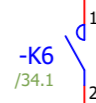
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			Appr						
Modification	Date	Name	Original		Replacement of	Replaced by		IEC_bas001	Page 17
									Page 18 / 70



22

53

82



23

54

83



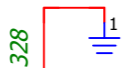
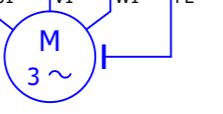
-W15

2YSL(ST)CYK-J 0,6/1KV EMV-UV
4G2,5
0,6/1 kV

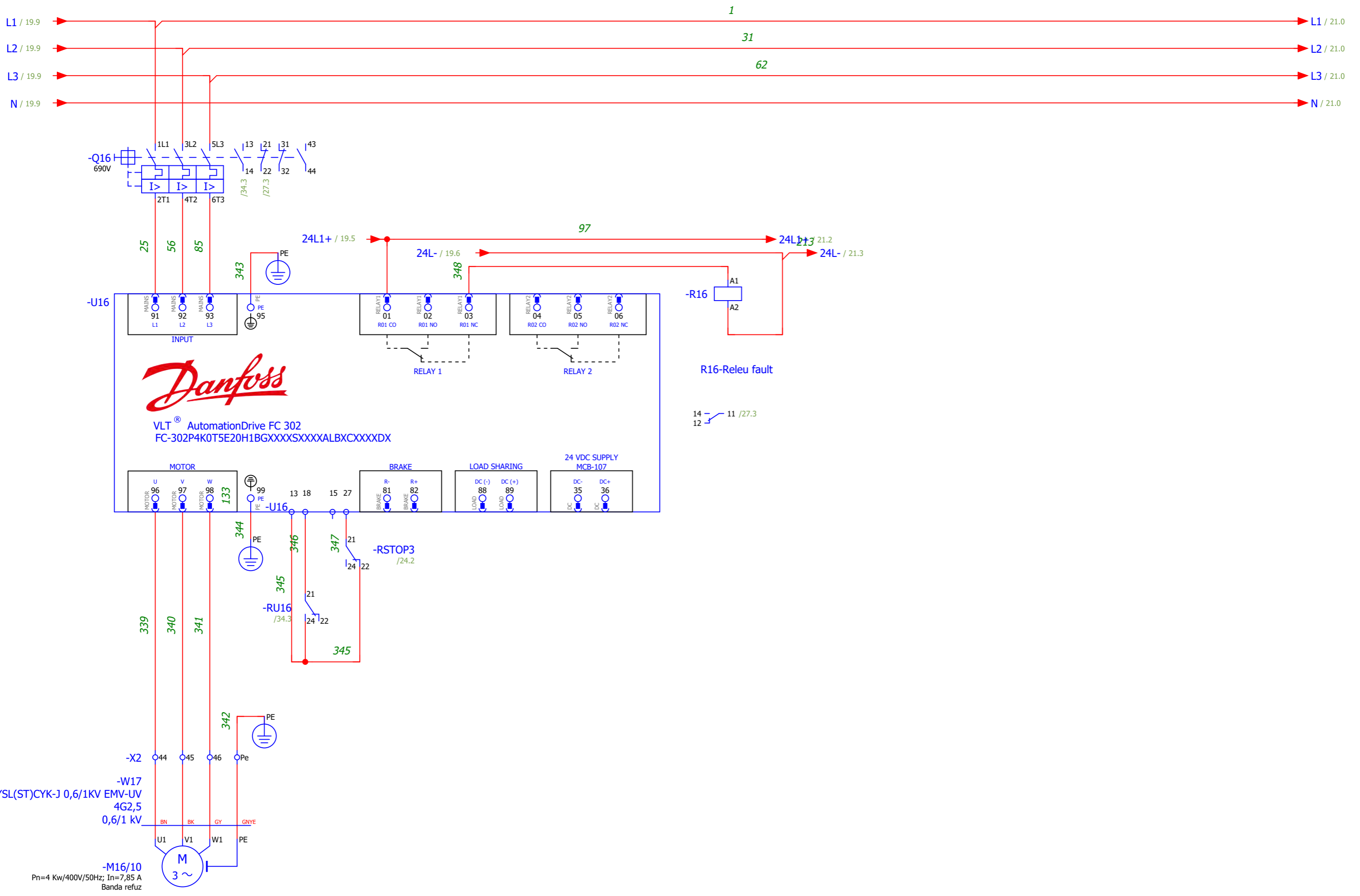


-M14/B15

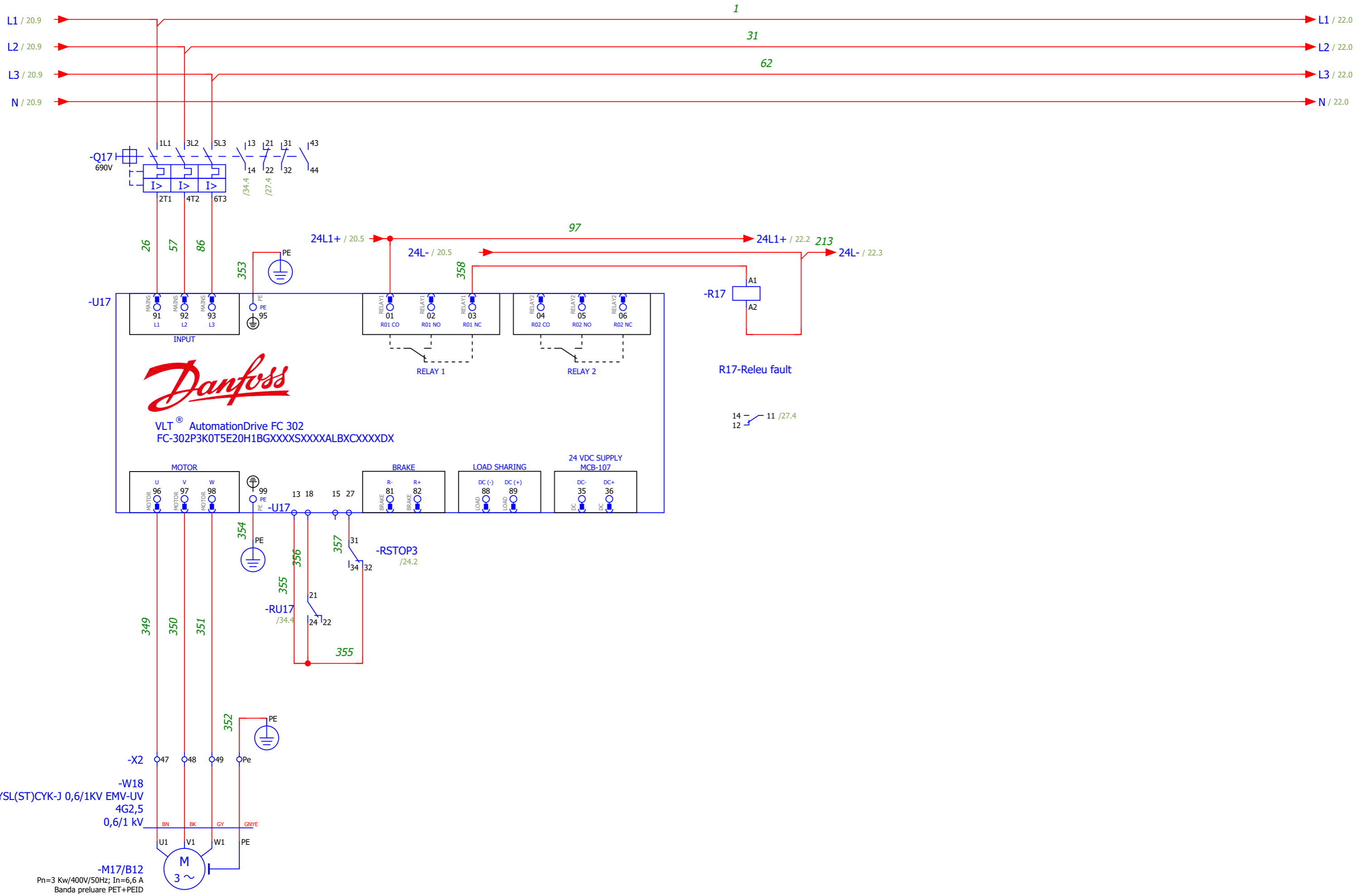
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Banda 3 SRF 3D



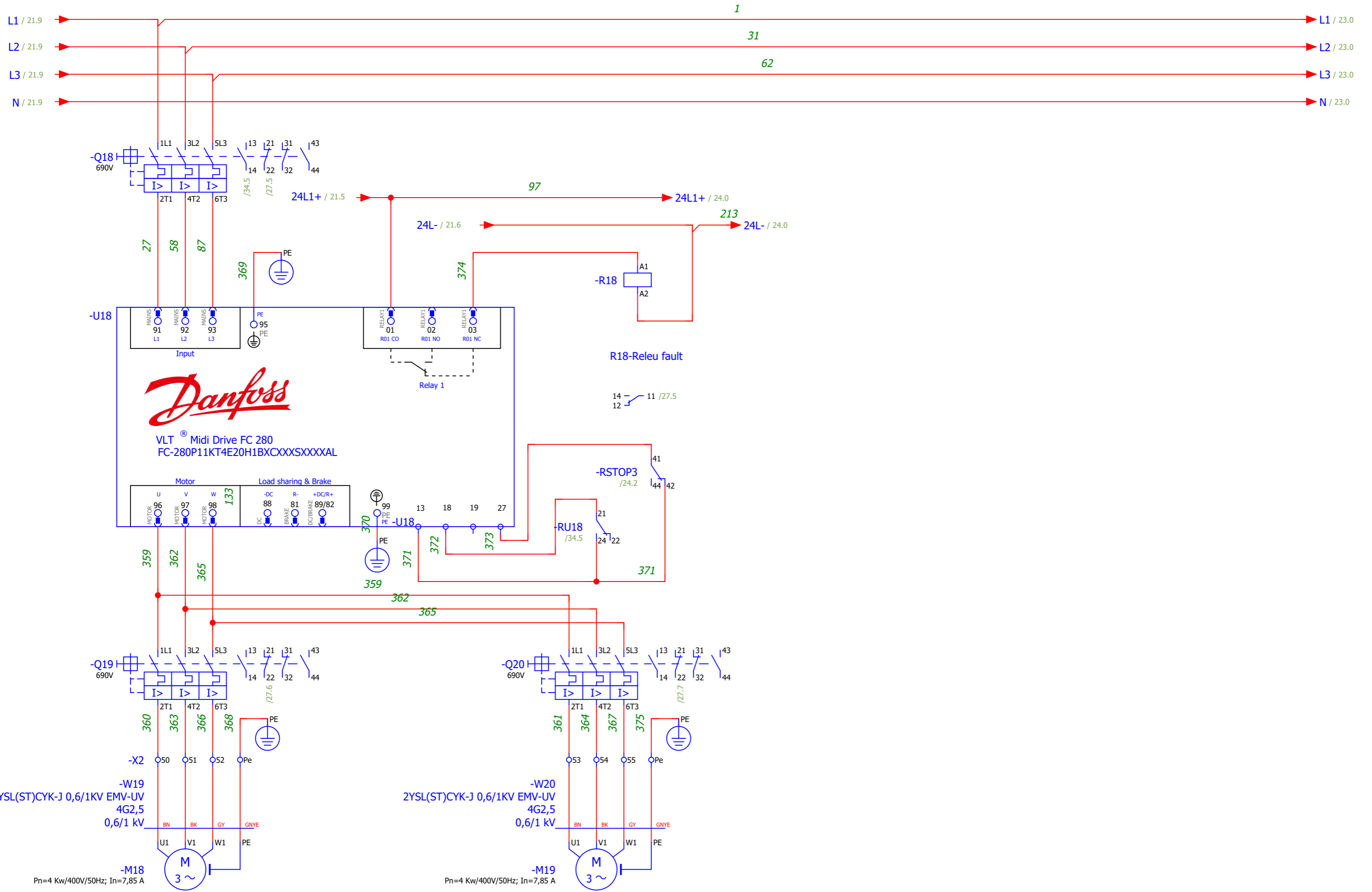
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Modification	Date	Name	Original		Replacement of	Replaced by			IEC_bas001		
								Page	18		
								Page	19 / 70		



			Date	19/06/2023	EPLAN	SC Tehnimarket srl	M16	= CA1	
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			Appr						
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_bas001			Page 20
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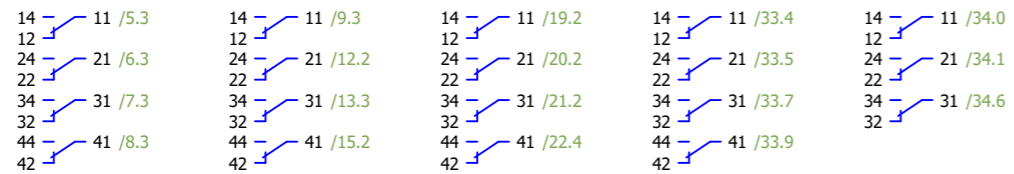
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				Appr					
Modification	Date	Name	Original	Replacement of	Replaced by				IEC_bas001
									Page 21
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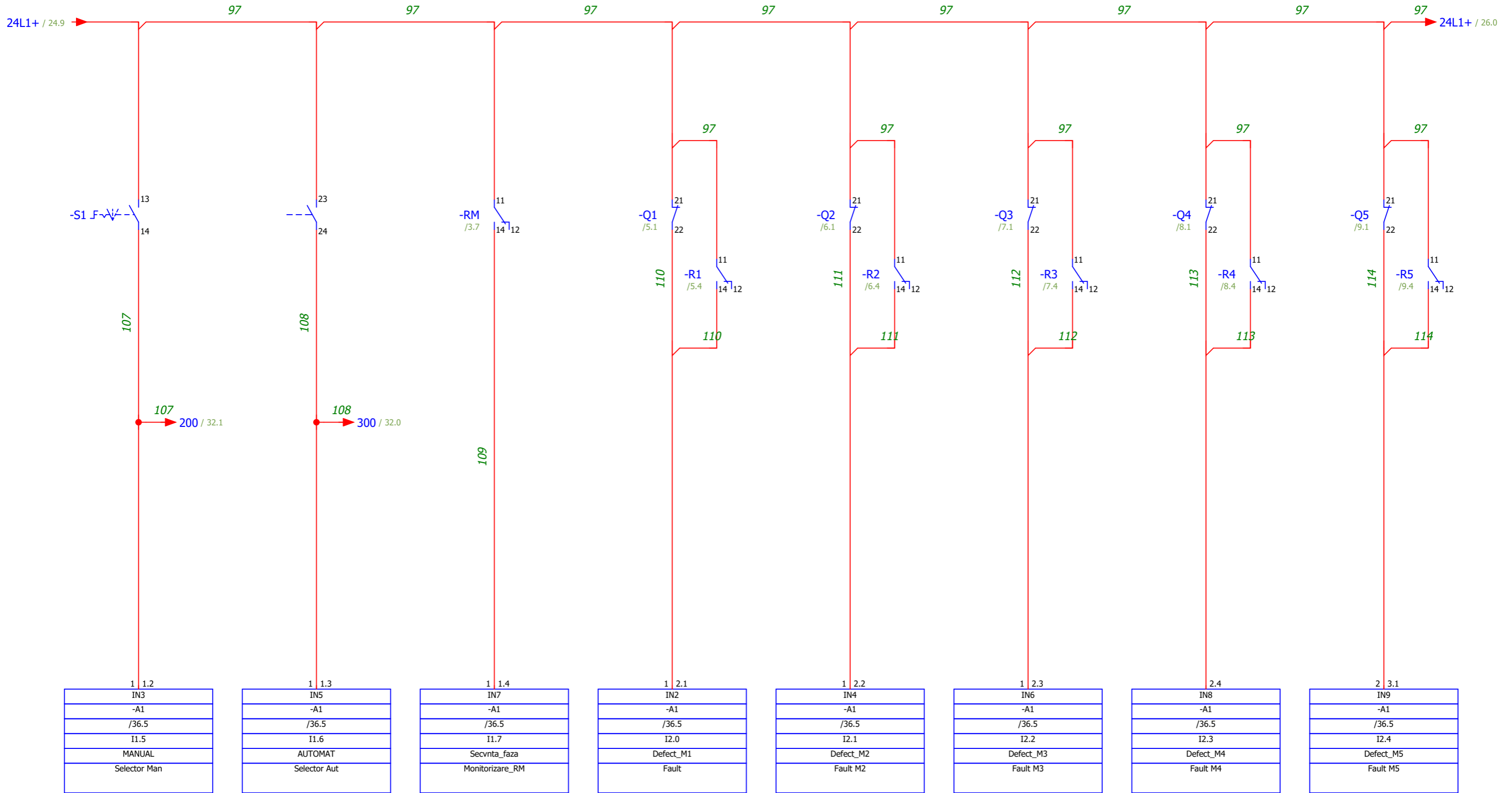
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23

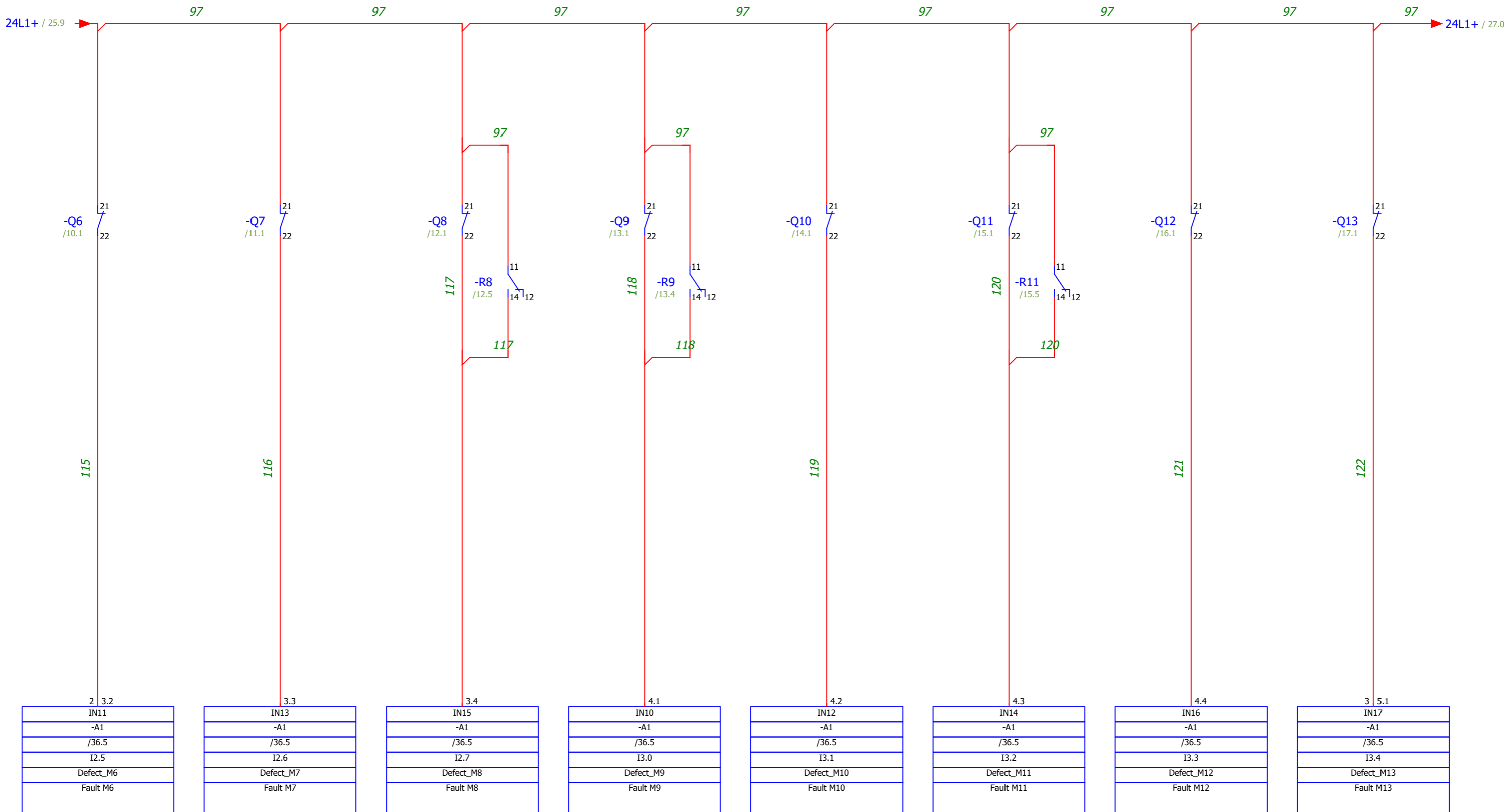
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Modification	Date	Name	Original	Replacement of	Replaced by			IEC_bas001
								Page 22
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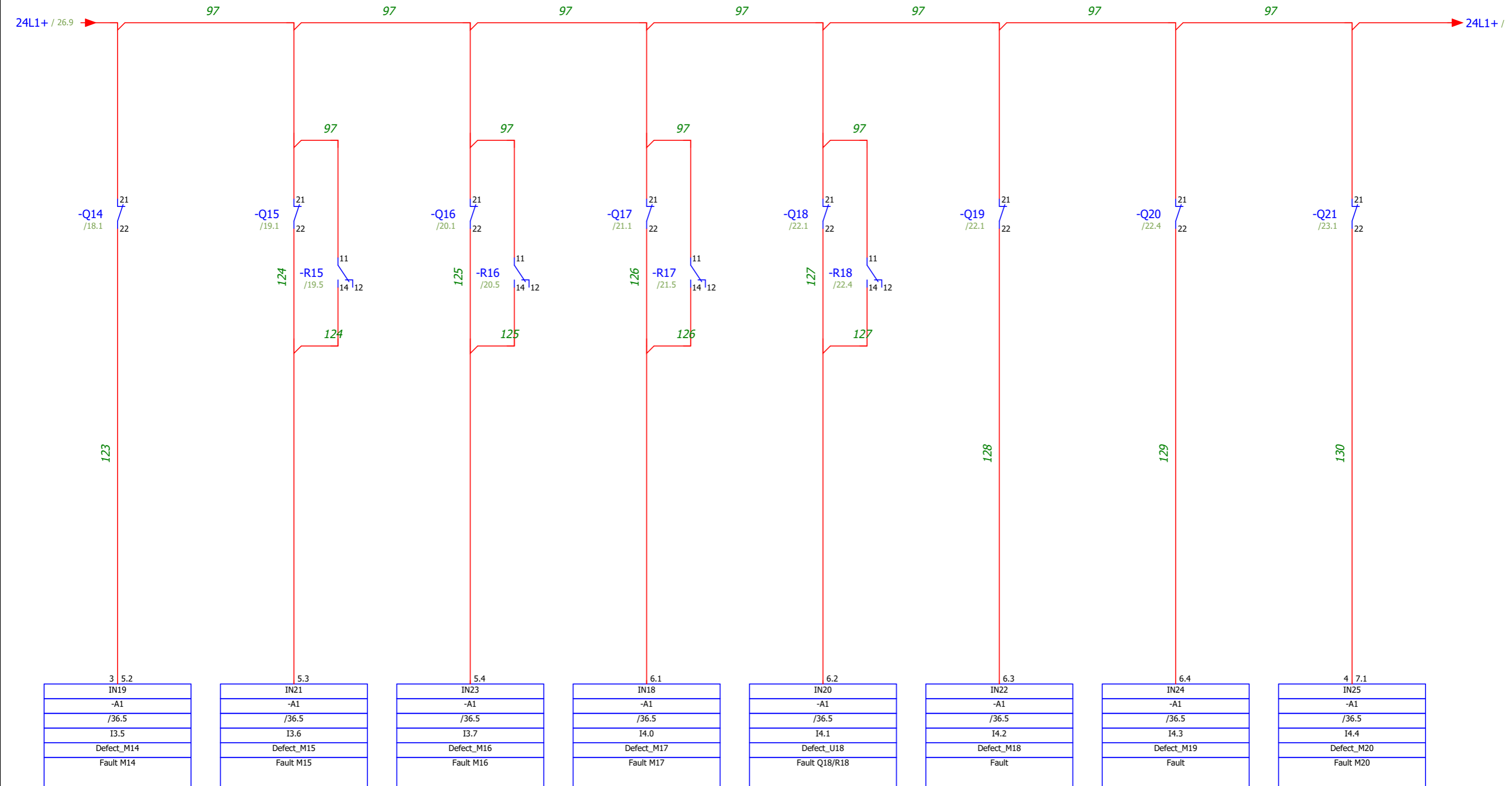
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Modification	Date	Name	Original		Replacement of	Replaced by		IEC_bas001	Page 24
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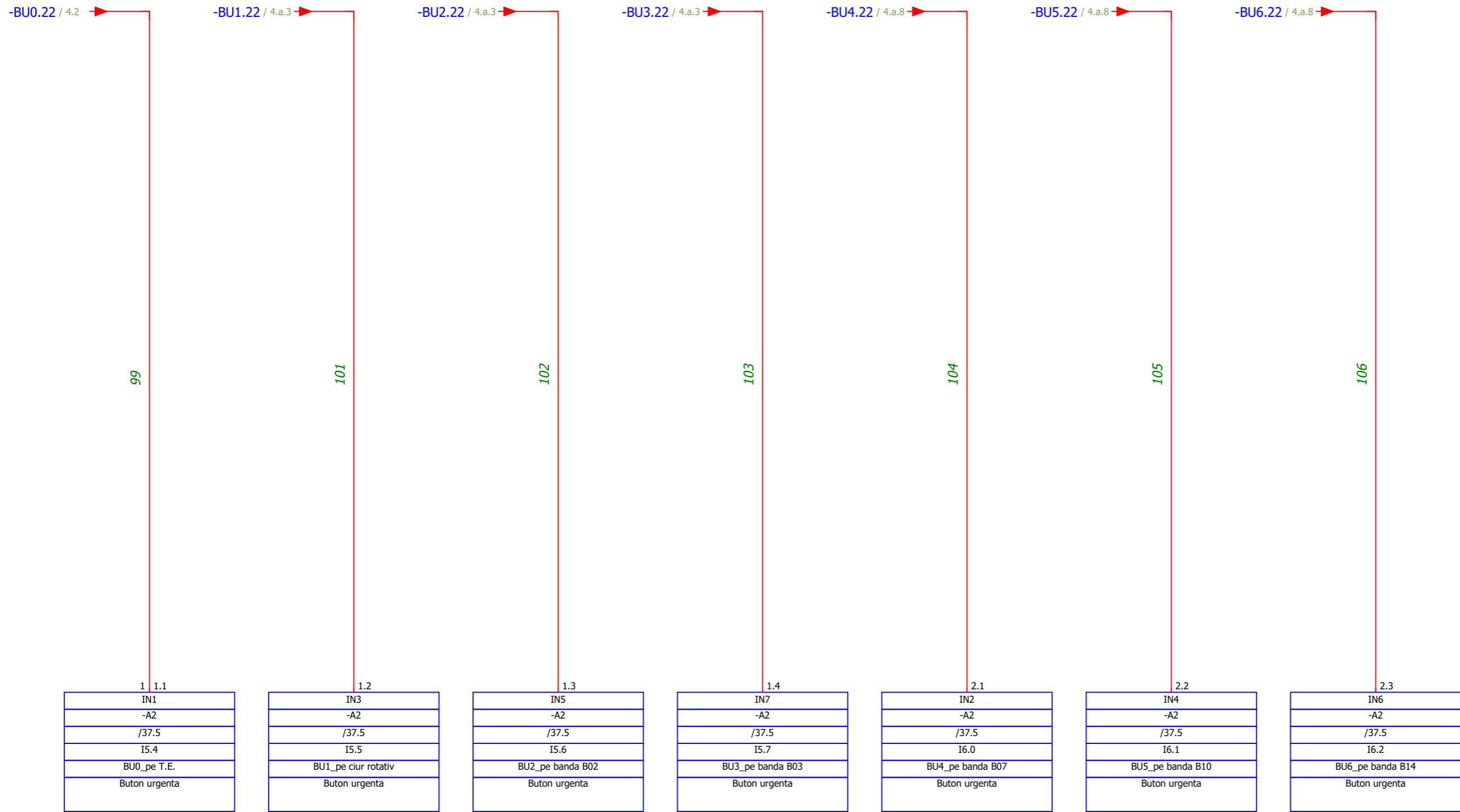
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Ed	Nelu	Statie tratare mecanica			+ EAA
Appr		Replacement of	Replaced by		IEC_bas001
Modification	Date	Name	Original		Page 25
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Date		05/03/2023		EPLAN		SC Tehnimarket srl		I/O		= CA1	
Ed		Nelu		Statie tratate mecanica						+ EAA	
Appr				Replacement of		Replaced by				IEC_bas001	
Modification	Date	Name	Original							Page 26	
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Date	05/03/2023	EPLAN	SC Tehnimarket srl	I/O	= CA1 + EAA		
Ed	Nelu						
Appr							
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_bas001	Page 27
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			Date	19/06/2023	EPLAN		SC Tehnimarket srl	I/O			= CA1
			Ed	Nelu	Statie tratare mecanica						+ EAA
			Appr		Replacement of		Replaced by		IEC_bas001		Page 28
Modification	Date	Name	Original								Page 29 / 70

Comanda
Cmd_start_M9
Q2.0
/40.5
-A5
OUT01

Comanda
Cmd_start_M10
Q2.1
/40.5
-A5
OUT03

Comanda
Cmd_start_M11
Q2.2
/40.5
-A5
OUT05

Comanda
Cmd_start_M12
Q2.3
/40.5
-A5
OUT07

Comanda
Cmd_start_M13
Q2.4
/40.5
-A5
OUT02

Comanda
Cmd_start_M14
Q2.5
/40.5
-A5
OUT04

Comanda
Cmd_start_M15
Q2.6
/40.5
-A5
OUT06

Comanda
Cmd_start_M16
Q2.7
/40.5
-A5
OUT08

1 1.1

1.2

1.3

1.4

2.1

2.2

2.3

2.4

385

386

387

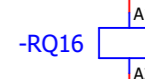
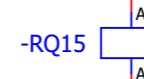
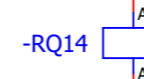
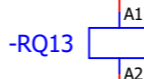
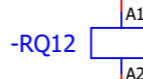
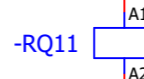
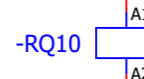
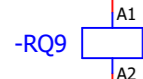
388

389

390

391

392



24L- / 29.9

213

213

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213

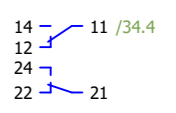
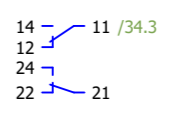
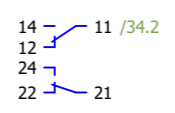
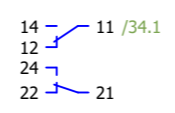
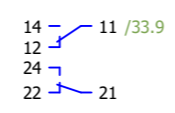
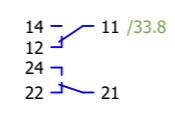
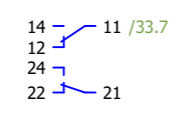
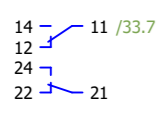
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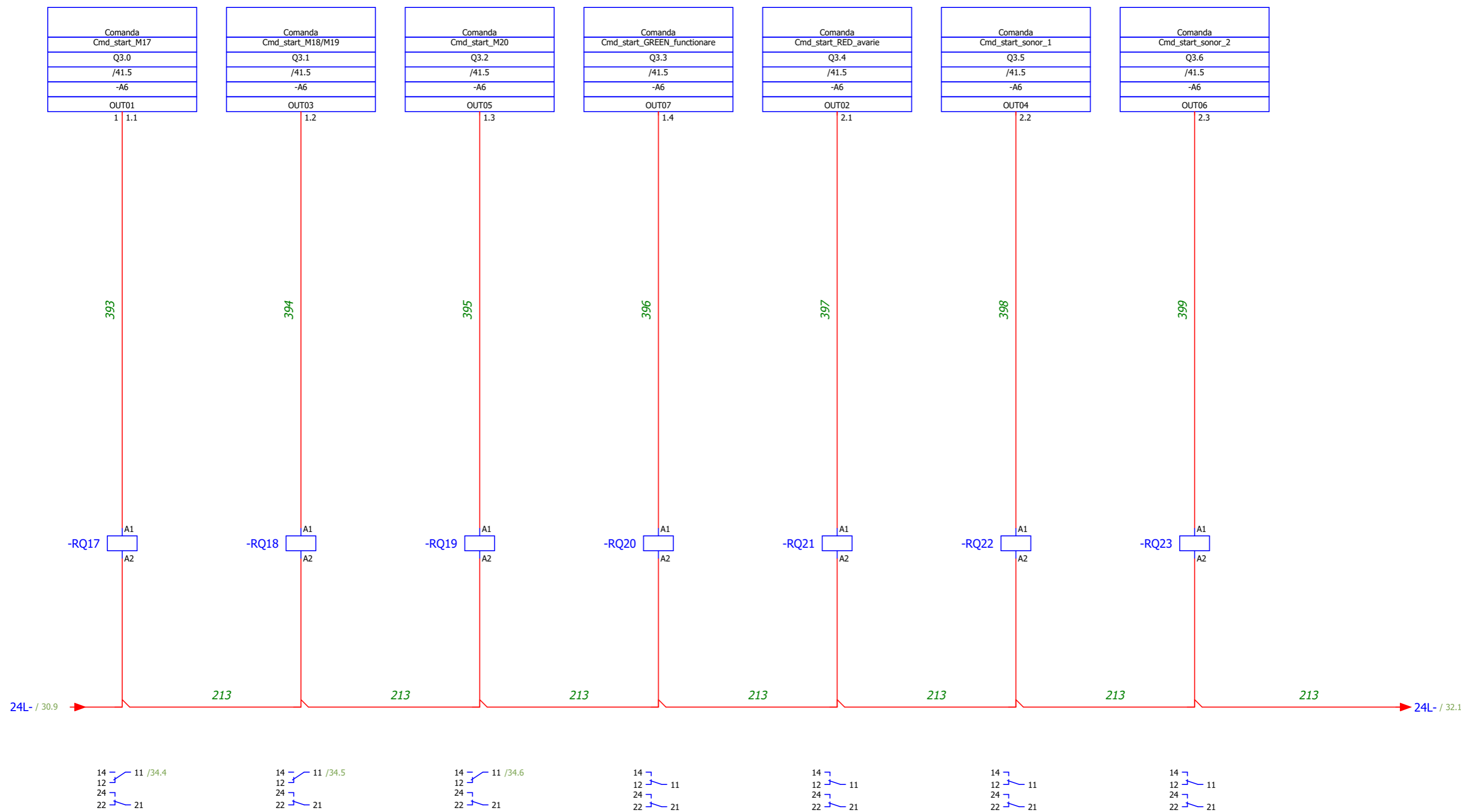
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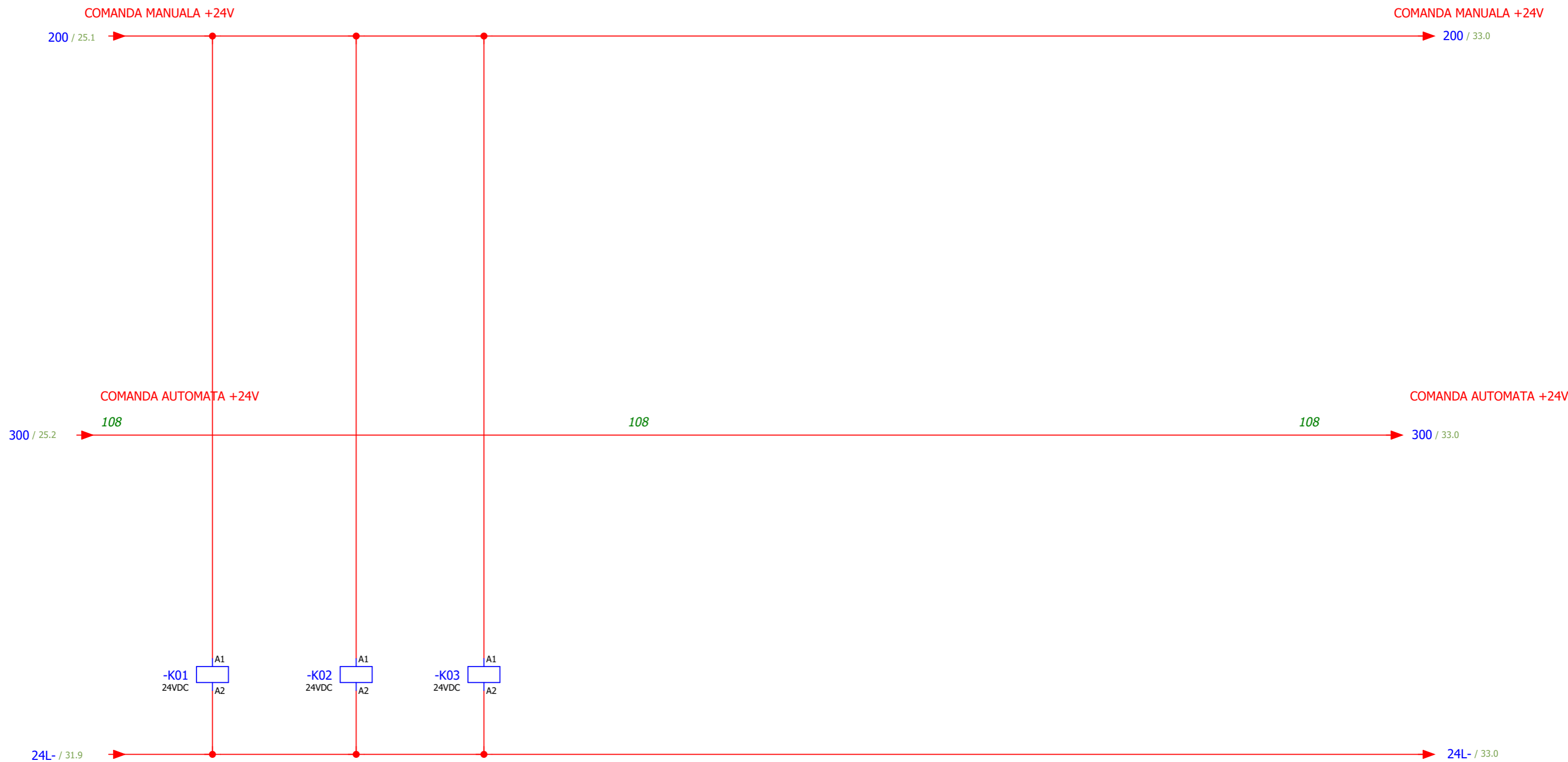
24L- / 31.0



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			Appr						
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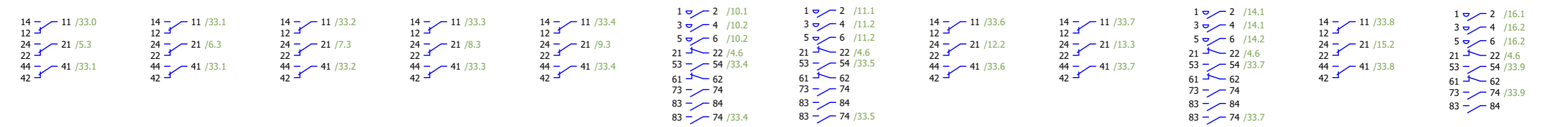
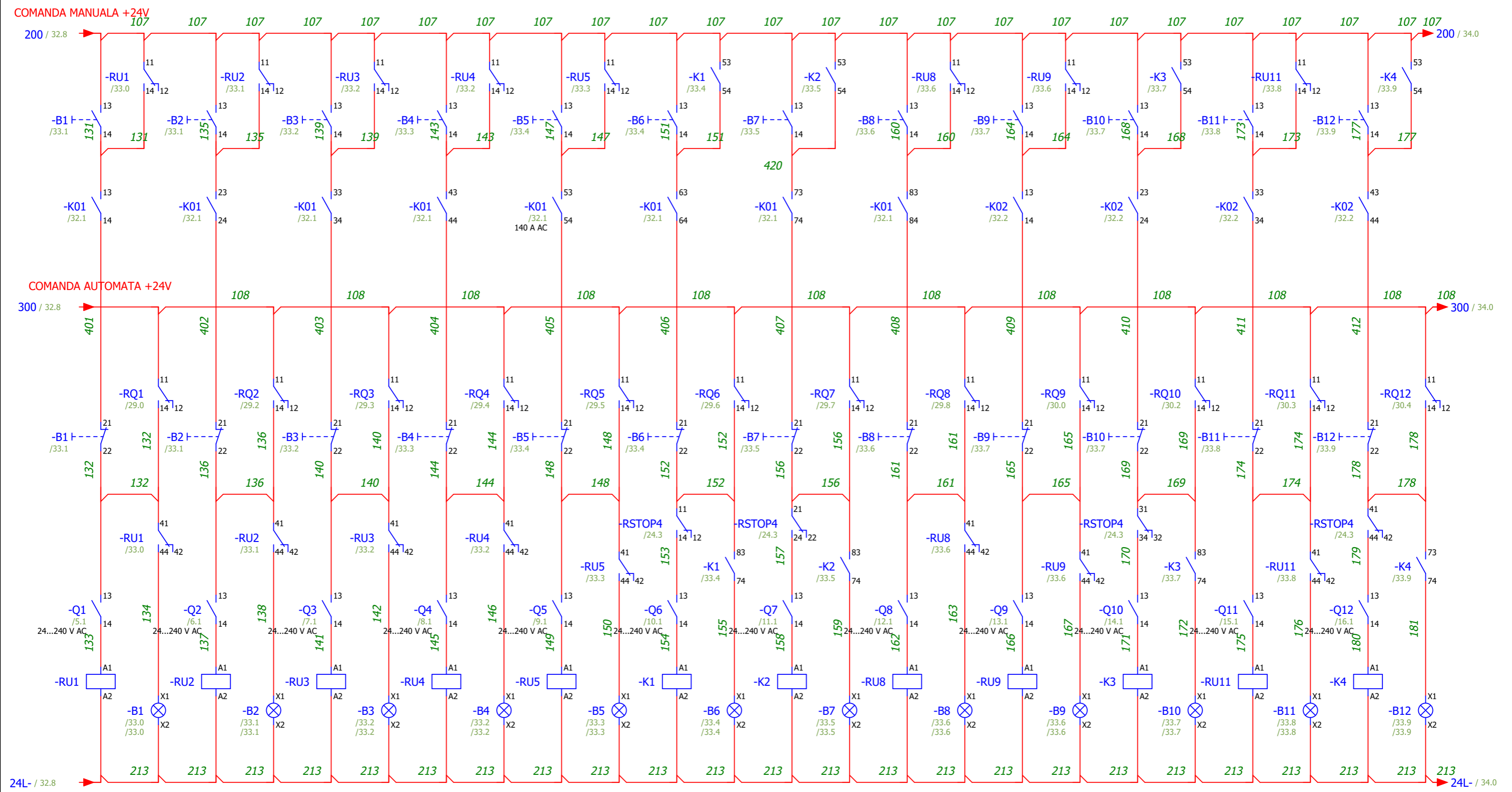


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			Appr						
Modification	Date	Name	Original	Replacement of	Replaced by	IEC_bas001			Page 31
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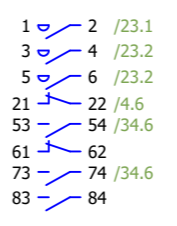
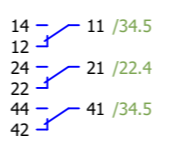
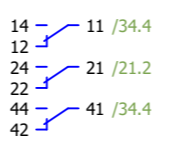
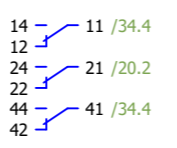
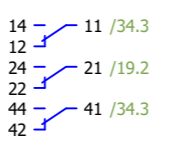
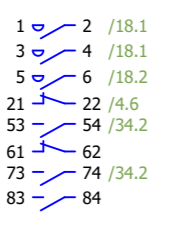
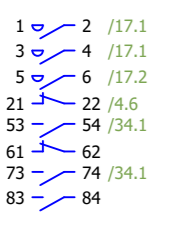
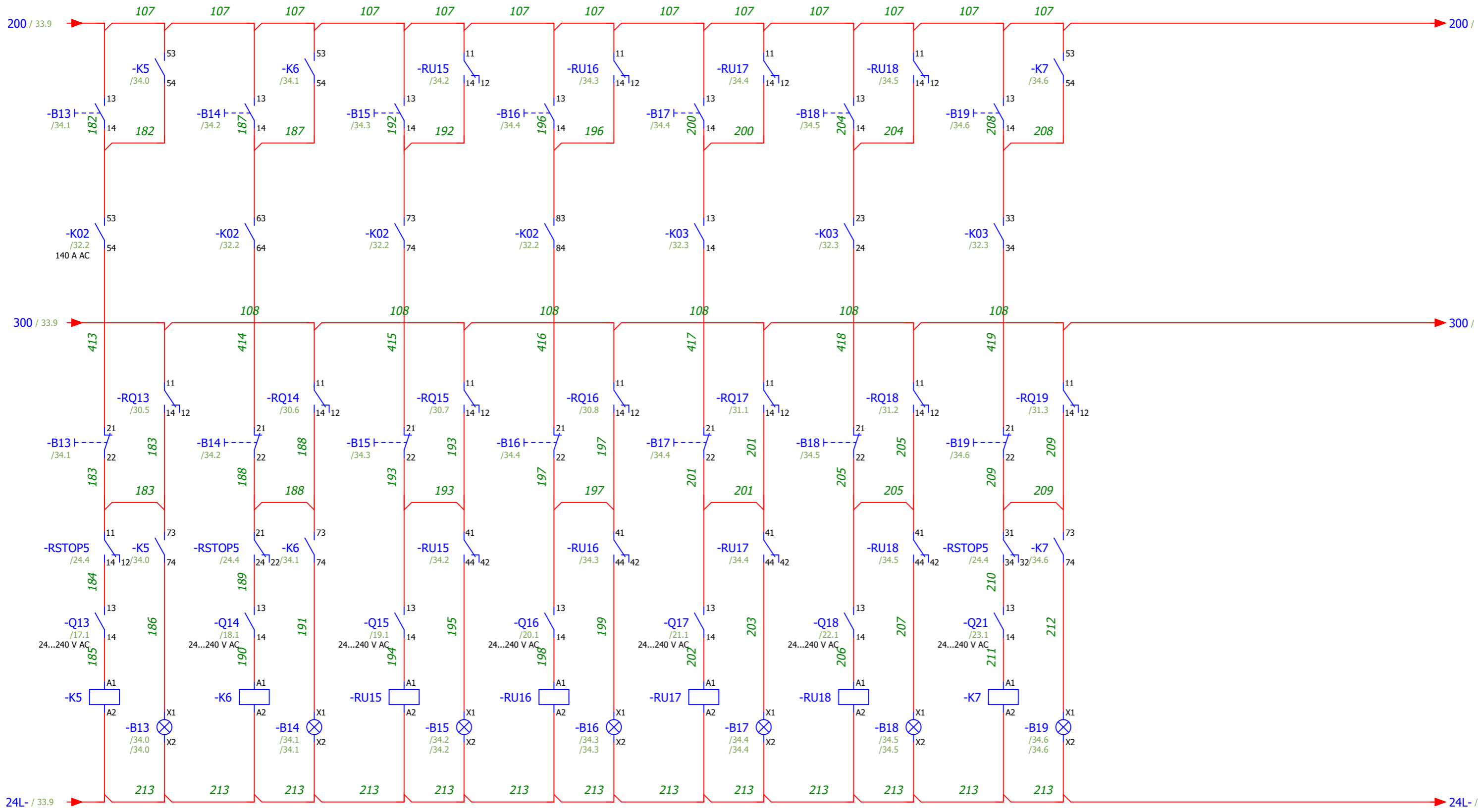
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|---------------|---------------|---------------|
| 3 - 4 | 3 - 4 | 3 - 4 |
| 13 - 14 /33.0 | 13 - 14 /33.6 | 13 - 14 /34.4 |
| 23 - 24 /33.1 | 23 - 24 /33.7 | 23 - 24 /34.5 |
| 33 - 34 /33.2 | 33 - 34 /33.8 | 33 - 34 /34.6 |
| 43 - 44 /33.2 | 43 - 44 /33.9 | 43 - 44 |
| 53 - 54 /33.3 | 53 - 54 /34.0 | 53 - 54 |
| 63 - 64 /33.4 | 63 - 64 /34.1 | 63 - 64 |
| 73 - 74 /33.5 | 73 - 74 /34.2 | 73 - 74 |
| 83 - 84 /33.6 | 83 - 84 /34.3 | 83 - 84 |

			Date	19/06/2023	EPLAN	SC Tehnimarket srl	Cmd_man	= CA1	
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			Appr						
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Cmd_M1/B03 Cmd_M2/B2.1 Cmd_M3/B02 Cmd_M4/B16 Cmd_M5/B03.1 Cmd_M6/B04 Cmd_M7/B05 Cmd_M8/B07 Cmd_M9/B06 Cmd_M10/B08 Cmd_M11/B11 Cmd_M12/B13

32				34			
Date		19/06/2023		EPLAN		SC Tehnimarket srl	
Ed		Nelu		Statie tratare mecanica		Cmd_man	
Appr				Replacement of		Replaced by	
Modification		Date		Name		Original	
						IEC_bas001	
						= CA1	
						+ EAA	
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Cmd_M13/B14

Cmd_M14/B15

Cmd_M15/B09

Cmd_M16/B10

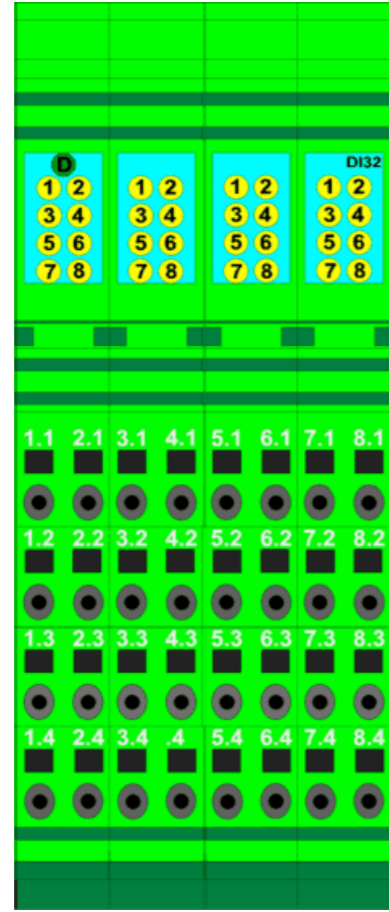
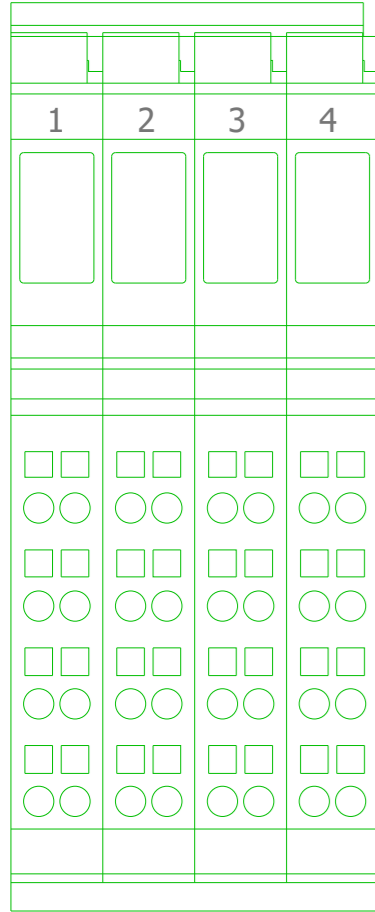
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Cmd_M18/M19/Ciur

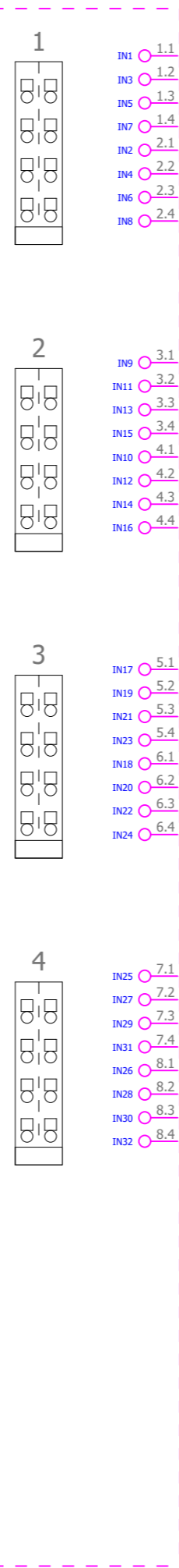
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				Appr		Replacement of		Replaced by				Page 34
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-A1



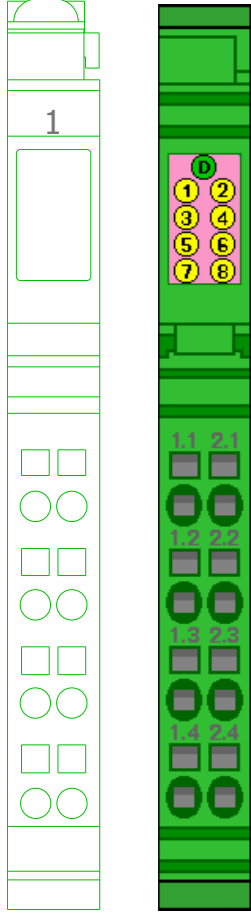
IB IL 24 DI 32/HD-PAC



I1.4	Safety relay OK	Relay OK	/4.9
I1.5	Selector Man	MANUAL	/25.1
I1.6	Selector Aut	AUTOMAT	/25.2
I1.7	Monitorizare_RM	Secvnta_faza	/25.3
I2.0	Fault	Defect_M1	/25.4
I2.1	Fault M2	Defect_M2	/25.5
I2.2	Fault M3	Defect_M3	/25.6
I2.3	Fault M4	Defect_M4	/25.7
I2.4	Fault M5	Defect_M5	/25.9
I2.5	Fault M6	Defect_M6	/26.0
I2.6	Fault M7	Defect_M7	/26.1
I2.7	Fault M8	Defect_M8	/26.3
I3.0	Fault M9	Defect_M9	/26.4
I3.1	Fault M10	Defect_M10	/26.5
I3.2	Fault M11	Defect_M11	/26.6
I3.3	Fault M12	Defect_M12	/26.7
I3.4	Fault M13	Defect_M13	/26.8
I3.5	Fault M14	Defect_M14	/27.0
I3.6	Fault M15	Defect_M15	/27.1
I3.7	Fault M16	Defect_M16	/27.3
I4.0	Fault M17	Defect_M17	/27.4
I4.1	Fault Q18/R18	Defect_U18	/27.5
I4.2	Fault	Defect_M18	/27.6
I4.3	Fault	Defect_M19	/27.7
I4.4	Fault M20	Defect_M20	/27.8
I4.5			
I4.6			
I4.7			
I5.0			
I5.1			
I5.2			
I5.3			

Date	20/02/2023	EPLAN	SC Tehnimarket srl	DI32	= CA1
Ed	Nelu	Statie tratare mecanica			+ EAA
Appr		Replacement of	Replaced by		
Modification	Date	Name	Original		

-A2

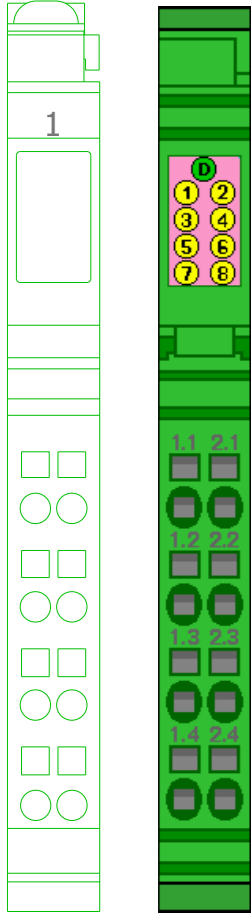


- IN1 1.1
- IN3 1.2
- IN5 1.3
- IN7 1.4
- IN2 2.1
- IN4 2.2
- IN6 2.3
- IN8 2.4

I5.4	Buton urgenta	BU0_pe T.E.	/28.0
I5.5	Buton urgenta	BU1_pe ciur rotativ	/28.2
I5.6	Buton urgenta	BU2_pe banda B02	/28.3
I5.7	Buton urgenta	BU3_pe banda B03	/28.4
I6.0	Buton urgenta	BU4_pe banda B07	/28.5
I6.1	Buton urgenta	BU5_pe banda B10	/28.6
I6.2	Buton urgenta	BU6_pe banda B14	/28.7
I6.3			

IB IL 24 DI8/HD-PAC

-A5

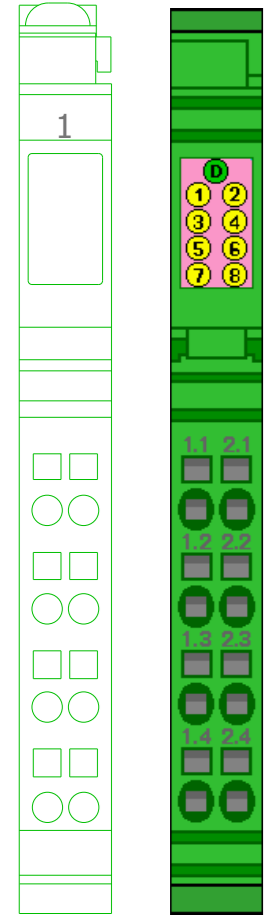


IB IL 24 DO 8/HD-ECO



Date	20/02/2023	EPLAN	SC Tehnimarket srl	DQ8	= CA1
Ed	Nelu	Statie tratare mecanica			+ EAA
Appr		Replacement of	Replaced by		IEC_bas001
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IB IL 24 DO 8/HD-ECO



Q3.0	Comanda	Cmd_start_M17	/31.1
Q3.1	Comanda	Cmd_start_M18/M19	/31.2
Q3.2	Comanda	Cmd_start_M20	/31.3
Q3.3	Comanda	Cmd_start_GREEN_functionare	/31.4
Q3.4	Comanda	Cmd_start_RED_avarie	/31.5
Q3.5	Comanda	Cmd_start_sonor_1	/31.6
Q3.6	Comanda	Cmd_start_sonor_2	/31.8
Q3.7			

Parts list

F01_001

Device tag	Quantity	Designation	Type number	Supplier	Part number
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-A0	1	Controller	ILC 171 ETH 2TX		PXC.2700975
-A1	1	Inline terminal	IB IL 24 DI 32/HD-PAC	PXC	PXC.2862835
-A2	1	Inline terminal	IB IL 24 DI8/HD-PAC	PXC	PXC.2700173
-A3	1	Inline terminal	IB IL 24 DI8/HD-PAC	PXC	PXC.2700173
-A4	1	Controller	ILC 171 ETH 2TX		PXC.2700975
-A4	1	Inline terminal	IB IL 24 DO 8/HD-ECO		PXC.2702793
-A5	1	Controller	ILC 171 ETH 2TX		PXC.2700975
-A5	1	Inline terminal	IB IL 24 DO 8/HD-ECO		PXC.2702793
-A6	1	Inline terminal	IB IL 24 DO 8/HD-ECO		PXC.2702793
-A7	1	Inline terminal	IB IL 24 DO 8/HD-ECO		PXC.2702793
-A7	0				
-B1	1	Double actuator pushbutton, +indicator light, green I/white/red 0	M22-DDL-GR-X1/X0	ETN	ETN.M22-DDL-GR-X1/X0
-B2	1	Double actuator pushbutton, +indicator light, green I/white/red 0	M22-DDL-GR-X1/X0	ETN	ETN.M22-DDL-GR-X1/X0
-B3	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B4	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B5	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B6	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B7	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B8	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B9	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B10	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B11	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B12	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B13	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B14	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B15	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B16	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B17	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B18	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-B19	1	Double actuator pushbutton, 1N/O+1N/C, + LED 85-264VAC, screw connection	M22-DDL-GR-X1/X0/K11/230-W	ETN	ETN.M22-DDL-GR-X1/X0/K11/230-W
-BU0	1	Emergency-stop pushbutton, non-illuminated, turn-release	M22-PVT	ETN	ETN.M22-PVT
-BU0	2	Contact element, 1N/O, front mount, 6. contact, screw connection	M22-K10	ETN	ETN.M22-K10
-BU1	0				
-BU2	0				
-BU3	0				
-BU4	0				
-BU5	0				
-BU6	0				
-F1	1	Switch-disconnector Compact INS160 - 4 poles - 160 A	28913	SE	SE.28913
-F2	1	Over current switch, 2A, 2p, C-Char, AC	PXL-C2/2	ETN	ETN.PXL-C2/2
-F3.1	1	Over current switch, 6A, 1p, C-Char, DC current	PXL-C6-DC	ETN	ETN.PXL-C6-DC
-F3.2	1	Over current switch, 6A, 1p, C-Char, DC current	PXL-C6-DC	ETN	ETN.PXL-C6-DC
-F4	1	Over current switch, 6A, 1Np, C-Char, AC	FAZ-PN-C6/1N	ETN	ETN.FAZ-PN-C6/1N
-F5	1	Over current switch, 16A, 1Np, C-Char, AC	FAZ-PN-C16/1N	ETN	ETN.FAZ-PN-C16/1N
-F6	1	Over current switch, 16A, 1Np, C-Char, AC	FAZ-PN-C16/1N	ETN	ETN.FAZ-PN-C16/1N
-F7	1	Over current switch, 2A, 2p, C-Char, AC	PXL-C2/2	ETN	ETN.PXL-C2/2
-F8	1	Over current switch, 2A, 3p, C-Char, AC	PXL-C2/3	ETN	ETN.PXL-C2/3
-F9	1	Over current switch, 6A, 1p, C-Char, AC	PXL-C6/1	ETN	ETN.PXL-C6/1
-FAN_TE	0				
-G1	1	Power supply unit	TRIO-PS/1AC/24DC/10	PXC	PXC.2866323
-HL1	1	LED element, white, front mount, 85-264VAC	M22-LED230-W	ETN	ETN.M22-LED230-W
-HL1	1				ETN.M22-L-W
-HL2	1	LED element, white, front mount, 85-264VAC	M22-LED230-W	ETN	ETN.M22-LED230-W
-HL2	1				ETN.M22-L-W
-HL3	1	LED element, white, front mount, 85-264VAC	M22-LED230-W	ETN	ETN.M22-LED230-W

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Device tag	Quantity	Designation	Type number	Supplier	Part number
-HL3	1				ETN.M22-L-W
-K1	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K1	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-K01	1	Contactora TeSys CAD-50 - 5 NO + 0 NC - 10A - 24 VDC,screw-clamps terminals	CAD 5NO 24VDC	SE	SE.CAD50BD
-K01	1	Auxiliary contact block, TeSys Deca, 4NO, front mounting, screw clamp terminals	LADN40	SE	SE.LADN40
-K2	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K2	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-K02	1	Contactora TeSys CAD-50 - 5 NO + 0 NC - 10A - 24 VDC,screw-clamps terminals	CAD 5NO 24VDC	SE	SE.CAD50BD
-K02	1	Auxiliary contact block, TeSys Deca, 4NO, front mounting, screw clamp terminals	LADN40	SE	SE.LADN40
-K3	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K3	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-K03	1	Contactora TeSys CAD-50 - 5 NO + 0 NC - 10A - 24 VDC,screw-clamps terminals	CAD 5NO 24VDC	SE	SE.CAD50BD
-K03	1	Auxiliary contact block, TeSys Deca, 4NO, front mounting, screw clamp terminals	LADN40	SE	SE.LADN40
-K4	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K4	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-K5	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K5	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-K6	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K6	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-K14	1	Contactora, 3p+1N/C, 4kW/400V/AC3	DILM9-01(24VDC)	ETN	ETN.DILM9-01(24VDC)
-K14	1	Auxiliary contact module, 3N/O+1N/C, surface mounting, screw connection	DILA-XHI31	ETN	ETN.DILA-XHI31
-LP_Tablou1	1				STE.02540.0-03
-LS	1				ETN.LS-11
-M1/B03	0				
-M2/B2.1	0				
-M3/B02	0				
-M4/B16	0				
-M5/B03.1	0				
-M6/B04	0				
-M7/B05	0				
-M8/B07	0				
-M9/B06	0				
-M10/B08	0				
-M11/B11	0				
-M12/B13	0				
-M13/B14	0				
-M14/B15	0				
-M15/B09	0				
-M16/10	0				
-M17/B12	0				
-M18	0				
-M19	0				
-M20	0				
-PRIZA_SERVICE1	0				
-PRIZA_SERVICE2	0				
-Q1	1	Motor circuit breaker, TeSys Deca, 3P, 4-6.3 A, thermal magnetic, screw clamp terminals	GV2ME10	SE	SE.GV2ME10
-Q1	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q1	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q2	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q2	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q2	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q3	1	Motor circuit breaker, TeSys Deca, 3P, 9-14 A, thermal magnetic, screw clamp terminals	GV2ME16	SE	SE.GV2ME16
-Q3	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q3	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q4	1	Motor circuit breaker, TeSys Deca, 3P, 9-14 A, thermal magnetic, screw clamp terminals	GV2ME16	SE	SE.GV2ME16
-Q4	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11

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Device tag	Quantity	Designation	Type number	Supplier	Part number
-Q4	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q5	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q5	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q5	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q6	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q6	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q6	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q7	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q7	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q7	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q8	1	Motor circuit breaker, TeSys Deca, 3P, 9-14 A, thermal magnetic, screw clamp terminals	GV2ME16	SE	SE.GV2ME16
-Q8	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q8	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q9	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q9	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q9	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q10	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q10	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q10	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q11	1	Motor circuit breaker, TeSys Deca, 3P, 13-18 A, thermal magnetic, screw clamp terminals	GV2ME20	SE	SE.GV2ME20
-Q11	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q11	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q12	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q12	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q12	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q13	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q13	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q13	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q14	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q14	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q14	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q15	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q15	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q15	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q16	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q16	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q16	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q17	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q17	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q17	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q18	1	Motor circuit breaker, TeSys Deca, 3P, 20-25 A, thermal magnetic, screw clamp terminals	GV2ME22	SE	SE.GV2ME22
-Q18	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q18	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q19	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q19	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q19	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q20	1	Motor circuit breaker, TeSys Deca, 3P, 6-10 A, thermal magnetic, screw clamp terminals	GV2ME14	SE	SE.GV2ME14
-Q20	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q20	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-Q21	1	Motor circuit breaker, TeSys Deca, 3P, 4-6.3 A, thermal magnetic, screw clamp terminals	GV2ME10	SE	SE.GV2ME10
-Q21	1	TeSys GVAE11 - auxiliary contact - 1 NO + 1 NC	GVAE11	SE	SE.GVAE11
-Q21	1	TeSys GVAN11 - auxiliary contact block - 1 NO + 1 NC	GVAN11	SE	SE.GVAN11
-R1	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R2	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R3	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R4	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308

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Device tag	Quantity	Designation	Type number	Supplier	Part number
-R5	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R8	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R9	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R11	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R15	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R16	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R17	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-R18	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-RM	1	Monitoring relay, 3 phase + neutral AC line monitoring - AC (50/60 Hz) - 380...415 V	70.41.8.400.2030	FIN	FIN.70.41.8.400.2030
-RQ1	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ1	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ2	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ2	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ3	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ3	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ4	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ4	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ5	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ5	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ6	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ6	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ7	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ7	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ8	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ8	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ9	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ9	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ10	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ10	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ11	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ11	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ12	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ12	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ13	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ14	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ14	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ15	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ15	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ16	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ16	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ17	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ17	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ18	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ18	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ19	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ19	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ20	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ20	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ21	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ21	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ22	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ22	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RQ23	1	Relay	40.52.9.024.0000	FIN	FIN.40.52.9.024.0000
-RQ23	1	Screw terminal socket panel, for 40.51/40.52/40.61	95.05	FIN	FIN.95.05
-RSTOP1	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308
-RSTOP2	1	Relay Module	RIF-2-RPT-LDP-24DC/4X21	PXC	PXC.2903308

43.b

43.d

Date	05/03/2023	EPLAN	SC Tehnimarket srl	Parts list : PXC.2903308 - PXC.2903308	= CA1
Ed	Nelu	Statie tratare mecanica			+ EAA
Appr		Replacement of	Replaced by		IEC_bas001
Modification	Date	Name	Original		Page 43.c
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Cable diagram

F09_001

Cable name =CA1+EAA-W1		Cable type GB/T12706-2012		No. of conductors		Cross-section 4*95+50	Cable length		Function text
Function text		X-Ref	Target designation from	Connection point	Conductor	Target designation to	Connection point	X-Ref	Function text
		/2.1	-TD	N	Y	-X1	N	/2.1	
		/2.0	-TD	L1	GN	-X1	L1	/2.0	
		/2.0	-TD	L2	RD	-X1	L2	/2.0	
		/2.1	-TD	L3	BL	-X1	L3	/2.1	
					BK				
		/2.1	-TD	PE		-X1	Pe	/2.1	

Date	20/02/2023	EPLAN	SC Tehnimarket srl	Cable diagram =CA1+EAA-W1	= CA1
Ed	Nelu	Statie tratare mecanica			+ EAA
Appr		Replacement of	Replaced by		
Modification	Date	Name	Original		IEC_bas001
					Page 45
					Page 50 / 70

Cable diagram

F09_001

Cable name =CA1+EAA-W2	Cable type 2YSL(ST)CYK-J 0,6/1KV EMV-UV		No. of conductors 4G		Cross-section 4	Cable length		Function text
Function text	X-Ref	Target designation from	Connection point	Conductor	Target designation to	Connection point	X-Ref	Function text
				SH				
	/5.1	-X2		GNYE	-M1/B03	PE	/5.1	Banda 1 refuz ciur
	/5.1	-X2	1	BN	-M1/B03	U1	/5.1	=
	/5.1	-X2	2	BK	-M1/B03	V1	/5.1	=
	/5.1	-X2	3	GY	-M1/B03	W1	/5.1	=

